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INSTRUCTIONS

FOR THE

SCALING AND MEASUREMENT OF NATIONAL-FOREST TIMBER



U. S. DEPARTMENT OF AGRICULTURE

FOREST SERVICE F. A. SILCOX, Chief

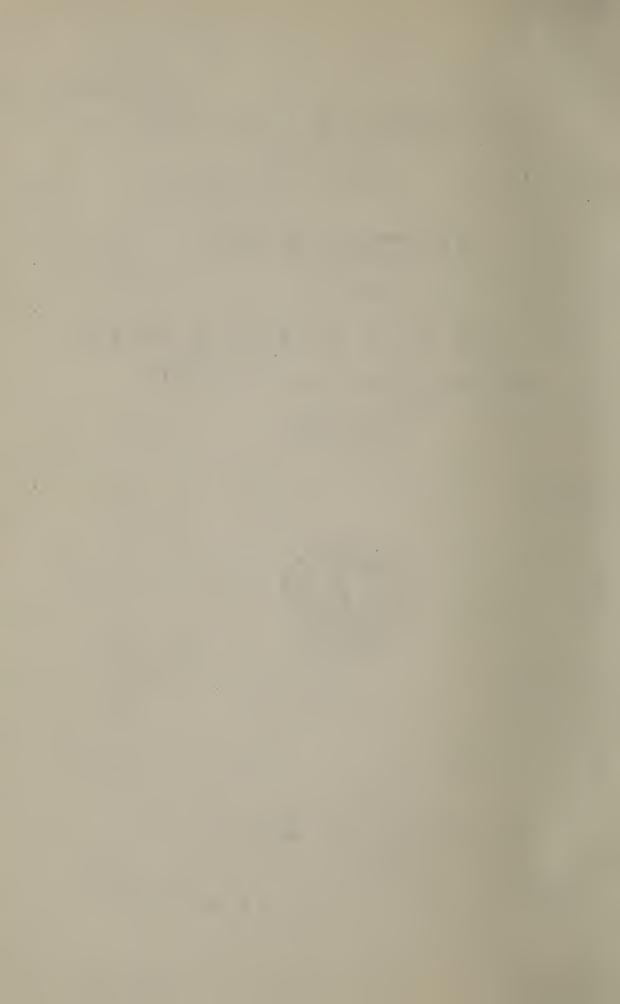
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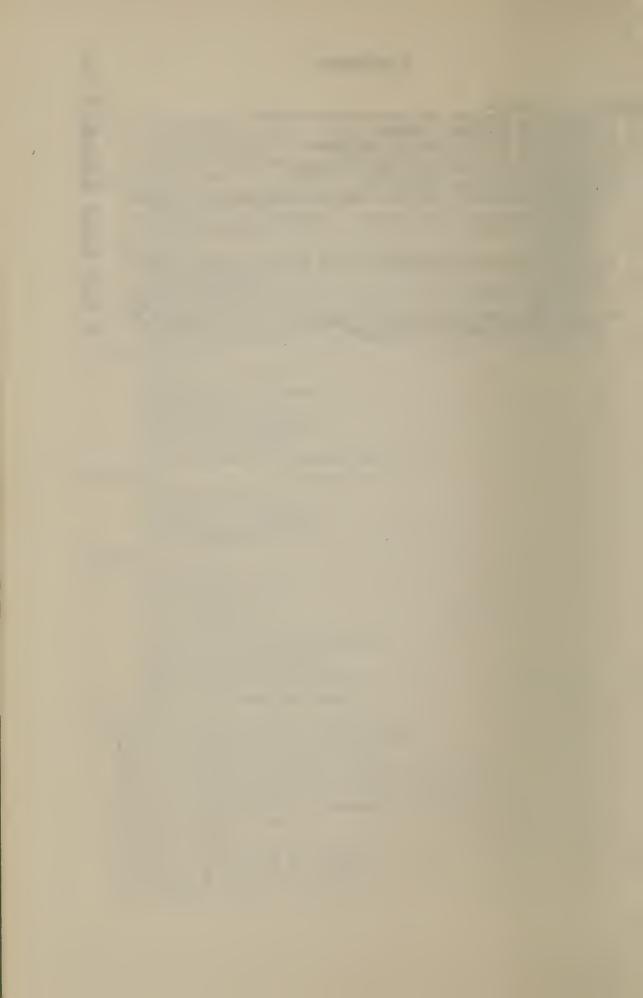
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THE SCALING AND MEASUREMENT OF NATIONAL-FOREST TIMBER

The following instructions govern the scaling and measurement of national-forest timber. They supplement the National Forest Manual and will be followed in the administration of timber sales, timber settlements, timber trespass, free use, and administrative use. Uniform standards and methods are necessary in all national-forest work involving the measurement of timber. It is therefore essential that these instructions be carried out strictly by all forest officers.

Unless timber is sold on an estimate in the tree, it must be scaled, counted, or measured before it is removed from the

cutting area or from the place designated for scaling.

Regulation on Scaling.

The regulation of the Secretary of Agriculture on scaling national-forest timber is as follows:

Reg. S-16. No live tree shall be cut under any timber-sale contract until marked or otherwise designated for cutting by a forest officer.

The volume of national-forest timber in a sale may be determined by scaling, measuring, or counting the logs or other products, or by measuring the trees before cutting. If the contract provides for the determination of volume by tree measurement and the timber has been paid for, the stamping of the tree authorizes cutting and removal. Otherwise no timber cut under any contract shall be removed from the place designated until it has been scaled, measured, or counted, and stamped by a forest officer, unless such removal is specifically authorized in the agreement.

No person except a forest officer shall stamp any timber belonging to the United States upon a national forest with the official marking ax or any instrument having a similar design. The cubic volume rules and the Scribner decimal C log rule,

The cubic volume rules and the Scribner decimal C log rule, both as used by the Forest Service, are the official rules for sealing national-forest timber.

Customary Commercial Units Used.

National-forest timber is appraised, sold, and measured by the customary commercial units for the product involved. As a standard practice, saw timber will be scaled by the thousand feet log scale, railroad ties by the piece of stated minimum size, mining timbers by the piece or linear foot, telephone poles by the linear foot or by the piece of stated length, piling by the linear foot, pulpwood by the solid cubic foot or cord, and fuel wood, shingle bolts, and similar material by the cord. Other units may be used when better adapted to local trade customs.

SCALING LOGS

POLICY

Scale of Timber in the Log.

Scaling, as practiced by the Forest Service, is the measurement of sound material in the log and relates to quantity rather than quality of material. Timber will therefore be scaled in accordance with the defect in the log and not in relation to any particular grades of lumber it will produce.

Scaling sound contents in the log rather than material of certain lumber grades is the standard practice of the service for

the following reasons:

(1) The unit of measure is regarded as more stable, with less fluctuation from year to year, than where lumber grades are followed. Greater certainty is thus assured purchasers as to what material they will be required to pay for throughout the life of their contracts.

(2) The basis of scaling is less subject to individual judgment. It is more readily learned by scalers and more uniformly applied, and hence is more practicable as a common standard for a large

number of scalers in timber of varying size and quality.

(3) Mill tallies are not required for effective application of the scale or to settle complaints by purchasers. The obligation to check the scale by mill studies, which is implied in scaling to certain lumber grades is avoided. The accuracy of the scale is directly and inexpensively determined by a check on the logs themselves.

Use of Mill Checks.

At the same time, proficient scaling requires a knowledge of how timber "cuts out." The best way to train the judgment and instruct scalers in making deductions for particular kinds of defect is to see how defective logs open up in the mill and the actual loss as compared with sound logs of the same size. The check made by a scaler at the mill should be on the amount of defect shown in the lumber as against his estimated allowance for defect, and should not be based on the mill tally of lumber. Frequent mill checks are therefore desirable, not to correct the previous scale, but to train the scaler's judgment in making allowance for various classes of defect.

In training and instructing scalers, in check scaling, settling complaints, and discussing proposed sales, and in other matters of scaling practice, scaling to include certain grades of lumber and

exclude other grades will be avoided as far as practicable.

Defects to be Considered in Scaling.

Log defects include rot or any defective or waste material, crooks, or other features which actually reduce the yield of lumber from the log. The most common forms of unsound defects which affect the yield of lumber are rot, shake, check, pitch ring, cat face, and wormholes. Two other and less common, forms of defect which affect the yield of lumber and for which deductions may be authorized by the regional forester, according to the actual local merchantability of the material are: (1) Massed black or red pitch, commonly found in badly fire-scarred butt logs of western yellow pine; and (2) large knots so clustered or so close together in top logs that they affect the logs as merchantable products. Ordinarily, sound knots slightly pitched butts, and discoloration affect the quality and not the yield of lumber produced and will not be recognized as defects in scaling.

In Forest Service scaling, deductions will not be made for defects outside of the right cylinder (a cylinder whose sides are at right angles to the top and base; see Fig. 2) represented by the top end and total length of the log, or for defects in the portion of the log which will be slabbed off. Material secured outside the cylinder is part of the overrun and is taken into account together with overrun from other sources in fixing the price of the timber. For this reason overrun should not affect the scale in any manner or influence the scaler in making

deductions.

Otherwise deductions will be made for all visible defects which will actually reduce the yield of lumber from the log. There must, however, be an unmistakable surface indication of the defect. The scale should never be reduced simply because the timber is known to be more or less defective, or because hidden defect frequently appears in sawing.

In applying the foregoing the loss will be those portions of the boards from the cylinder which must be trimmed off because of the defect, provided that the remainder of each board has at least the minimum length manufactured from the species in standard milling practice in the region and is at least 4 inches wide. If the remainder of any board is shorter or narrower than these limits, the entire board will be considered lost.

The methods of manufacture of particular purchasers will not be taken into account by scalers. No attempt should be made to adjust the scale to losses due to poor equipment, inefficient methods, the sawing of extra thicknesses, or to catch up gains from exceptionally close utilization. It is the scaler's function to determine the amount of sound material in the log as uniformly as possible whatever the mill tally may be

formly as possible, whatever the mill tally may be.

Mill Overrun.

In making mill checks or more extensive "mill studies," it is of course desirable to compare the total cut of all merchantable grades of lumber with the log scale under the standard Forest Service method, thus determining the overrun.

Mill overrun is made up of—

(1) Any saving in saw kerf under one-fourth inch, the kerf upon which the scale rule is based.

(2) The saving in kerf from cutting dimension stock, timbers,

and other material over an inch thick.

(3) Trade practice in cutting lumber of scant thickness.

(4) Utilization of narrow widths in slabbing, not included in the diagrams upon which the Scribner scale is based.

(5) Utilization of short lengths from the swell of logs, not in-

cluded in the Scribner diagrams.

(6) Utilization of lumber grades which admit considerable unsound material, rot, broken-down sap, etc., which should be

eliminated in the scale.

The first five sources of overrun are obtained from all classes of logs, sound as well as defective. The normal overrun from these sources under the Scribner log scale ranges from 4 to 20 per cent, depending upon the size and taper of the timber. This overrun should be obtained under Forest Service scaling in sound timber. In defective timber it should be obtained in the grades of lumber admitting sound defects—such as sound knots, firm red rot, etc.—for which no deductions are made in the scale.

Since the scale deducts for all unsound defects visible in the log, except those outside of a cylinder represented by the top end and length and those which will be slabbed off in milling, lumber grades containing considerable amounts of such defect,

if such lumber is manufactured, should under accurate scaling be largely overrun. Good scaling under the Forest Service standard should thus yield an overrun equivalent to the greater part of the cut of grades which contain considerable quantities of unsound defect in addition to the normal overrun on sound logs.

Assurances to Purchasers.

No assurances regarding the Forest Service scale should be

made to purchasers, except that-

(1) The service will give them a scale of the sound material in the log under the Scribner decimal C rule. The Forest Service practice of reading diameters to the nearest, instead of the next lower, inch should be made clear, together with the requirements governing maximum scaling length, trimming allowance, and penalty for overrunning the trimming allowance.

(2) The Forest Service will make systematic checks on the local scale by more experienced scalers of special competency.

(3) The Forest Service will make special check scales by the

best men in its organization in case of serious complaint.

Where mill-scale studies have been made, prospective purchasers may be furnished with the results of the Forest Service scale in given classes of timber as to species, size, soundness, etc., and under specified manufacturing methods. The furnishing of such information should, however, convey no direct or implied guaranty whatsoever on the overrun in a proposed scale.

Assurances to purchasers should be restricted absolutely to those given above. Never should any assurance or promises be

made on amount of overrun.

Definition of Merchantable Logs.

Every timber-sale agreement should define exactly the material to be classed as merchantable under its terms. Exceptions to this rule may be made only in rangers' sales where satisfactory standards of utilization have been established. In sale, of saw logs this definition will consist of—

(1) The minimum length of merchantable logs.

(2) The minimum diameter at small end.

(3) A minimum percentage of the gross scale of the log remaining after deductions for defect. (See merchantability clause, Form 202, Timber Sale Agreement.)

And, where desirable:

(4) The minimum length and width of material in any log which will be considered merchantable.

Percentages under No. 3 have been established for each species in each region and will ordinarily be applied uniformly in saw-log sales. These percentages will be not more than 33½ per cent of the gross scale of logs of the more valuable commercial species and not more than 50 per cent of the gross scale of

logs of inferior species.

As soon as the necessary data are obtained from mill studies or through other investigations, the standard definition of merchantable logs may include a specific statement of the treatment in Forest Service scaling of common defects or alleged defects in the timber of the region. This makes the work of different scalers more uniform and the Forest Service standard more stable. For instance, it is now standard practice in region 1 to indicate in sale agreements that no deductions will be made for firm red stain and firm blue stain in Idaho white pine, which mill studies have shown convincingly do not affect the cut of sound lumber.

Designation of Places for Scaling.

Unless specified in the sale agreement, the places where timber is to be scaled will be designated by the officer in charge of the sale. Such places should be adapted, as far as reasonable economy in scaling will permit, to the practical requirements and methods of operation, so as to impose as little additional cost upon the operator as possible. Scaling will not be done, however, in places or under conditions dangerous to life or limb.

Frequency of Scaling.

In small sales the frequency of scaling must be adapted to the reasonable requirements of the purchaser. It is desirable to scale only at intervals within which considerable quantities of timber are logged and assembled, such as 15,000 or 20,000 feet. Any such measures to promote economy must, however, be enforced only as far as it is practicable for the purchaser to comply with them.

In larger sales the most economical plan of scaling should be considered in advance and provided for in the sale agreement. (See standard clauses 40 to 47, inclusive p. 49-S, National

Forest Manual.)

Requirements of Purchasers.

The bunching or skidding of logs is usually unnecessary for efficient or economical scaling. Where necessary, however, for this purpose, purchasers may be required to assemble and hold logs for scaling in the manner prescribed by the forest officer.

This should be covered by a specific clause in the sale agreement. On the other hand, methods of scaling should, so far as practicable, be adapted to the operating methods of the purchaser.

If cutting is to be done on Government and private lands simultaneously, the purchaser should be required to keep the logs separate up to the point of scaling.

The Log Rule.

All saw timber will be scaled by the Scribner decimal C log rule or measured by the cubic foot. The Scribner decimal C log rule drops the units and gives the contents of a log to the nearest 10 board feet. One cipher added to the sum of the numbers read from the scale stick gives the total scale of the log, except in the case of 6-inch logs, 6, 7, 8, and 9 feet long and 7-inch logs 6 feet long. The reading for these is 0.5, which multiplied by 10 gives 5 feet as the actual scale.

Scale sticks for logs of even lengths are furnished in 30, 36,

48, 60, and 72-inch lengths.

In the absence of a scale stick, or where the position of logs in the pile makes its use difficult, their diameters and lengths may be measured and the scale figured from a table later, fair allowance being made for defect.

Table 1 of the appendix gives the contents of logs of both odd and even lengths of 6 to 40 feet and of diameters of 6 to 120

inches. One cipher must be added as with the scale stick.

Log Lengths.

In scaling national-forest timber, logs over 16 feet in length will be scaled as two or more logs, as far as practicable, in lengths of not less than 12 feet, except in the following instances:

(a) On the national forests in Alaska and west of the summit of the Cascade Mountains in Washington and Oregon the scaling lengths will be determined in accordance with the instructions given below.

(b) On the Black Hills National Forest 17 and 18 foot mining

timbers will be scaled as one log.

(c) On national forests in regions where it is the practice to manufacture railroad ties 8½ feet long, logs of species cut primarily for ties will be scaled as one log if 17 feet long.

Logs exceeding the maximum scaling length will be divided

into two or more logs, all as nearly of the same length as is practicable. If a log must be divided into unequal lengths, the butt log should be the longer. Inexperienced men should determine the diameters of the logs into which the long log will be divided, with the exception of the top log, by measuring the diameter of the long log at both ends and assuming an even taper; but this is not applicable where the log to be divided is a butt log, since taper is not uniform near the butt. Taper tables applicable to the species and region are valuable for training and checking scalers.

For example, a 44-foot log 16 inches in diameter would be

scaled as-

One 12-foot log with a diameter of 16 inches. One 16-foot log with a diameter of 17 inches. One 16-foot log with a diameter of 19 inches.

Judgment which permits accurate determination of taper without measurement comes only as a result of familiarity with the form of different species in the given region. Especial consideration will always have to be given to the log of abnormal form, since the object is to scale on the basis of the actual taper.

Tables 9 and 10 of the appendix are to be used simply as a guide, the allowance for taper being varied to conform to the

actual taper.

On the national forests in Alaska, and west of the summit of the Cascade Mountains in Washington and Oregon, logs up to and including 40 feet in length will be scaled as one log; lengths from 40 to 80 feet, inclusive, will be scaled as two logs as nearly equal in length as possible in even feet. Greater lengths than 80 feet will be scaled as three logs, the division being made as nearly as possible in even feet and the diameter being increased according to the taper of the log. This departure from the usual method does not apply to sales involving chiefly timber which will be marketed in competition with timber of the same species from sales outside this region, such as sales of western yellow pine in southwestern Oregon.

When logs are scaled as two or more logs, the scale allowed for the separate lengths will be added and the total recorded

as one log.

The tables for the scale of logs cut in odd lengths, such as 15-foot or 17-foot tie logs, are given on page 44. The use of odd lengths by purchasers should be encouraged wherever a market for odd-length lumber exists or can be developed.

Allowances for Trimming.

The scaling length clause of Form 202 specifies a definite allowance for trimming. This allowance should be adapted to different logging conditions and to large and small timber. Three inches overrun will ordinarily be sufficient for small timber where the danger of brooming is slight; 6 inches may be reasonable in sales of large timber or where the danger of brooming in driving or chuting is great.

MEASURING, NUMBERING, AND STAMPING LOGS

Measuring Log Lengths.

The length of all logs about which there is any question in the mind of the scaler will be measured. In addition, the length of logs in the general run will be measured frequently enough, preferably directly after the sawyers, to make sure that the specified trimming allowance is not exceeded and that the proper variation of log lengths to obtain the best utilization is followed. Any logs overrunning the trimming allowance will be scaled to the next foot in length, as outlined under "Penalty scale," page 27.

Frequent measuring is of special importance in small sales where a scaler is not always present, since sawyers are more apt to be lax than when the lengths are checked daily by a

forest-officer.

Measuring Diameters.

All diameters will be measured inside the bark at the top end of the log. Diameters will be rounded off to the nearest inch above or below the actual diameter. Logs which have a diameter exactly half way between inches will be thrown to the next lower inch.

If logs are not round, they will be scaled on the average diameter. Several diameters may be measured where necessary to obtain a fair average. The average thus obtained represents in effect the top diameter of the log, and should be so treated in scaling. For example, if two measurements taken are 33 and 38 inches, the average diameter is 35½ inches and the log is scaled as a 35-inch log. The practice of alternately using the higher and lower diameters in logs with tops of irregular diameters will not be followed. When at the scaling end of a log there is a swelling from which no lumber can be cut, the necessary reduction in diameter will be made.

Numbering Logs.

Every log, whether merchantable or cull, must be numbered with crayon at the time it is scaled, except under conditions which in the opinion of the regional forester will permit no subsequent use of the numbers, in which case a specific waiver of the requirement will be made by him. It is frequently convenient to number all logs in a rollway, and then scale and stamp them, thus making sure of an entry in the scale record for each log in the rollway.

The scale of each merchantable log will be entered opposite the log number in the scale book in the column provided for that

species.

The gross scale of each cull log brought to the place of scaling will be entered opposite the log number in the scale book, either in a circle, or in the column provided for defect, and the word "cull" or the letter "C" entered in the species column. Cull logs scaled and entered in the scale books will be counted as pieces

and reported as logs of their particular species.

Merchantable logs left in the woods and penalty scaled should be numbered so that in case of complaint by the purchaser they can be readily identified. Unless required by the regional forester in ascertaining the cull percentage on sale areas or for some other reason, the numbering and recording of cull logs not brought to the point of scaling will not be necessary.

Numbering, as a feature of Forest Service scaling, is essential

for the following reasons:

(1) It is a check on the total number of pieces scaled and prevents the missing of logs.

(2) It fixes the responsibility of the scaler by individual logs.

It is thus a safeguard against lax scaling.

(3) It permits an exact check on the scale at any time. This is desirable even when logs are manufactured immediately, and enables the supervisor, check scaler, or inspector to make a check whenever the sale is visited, if only for a half dozen logs.

(4) It affords a definite basis for settlement of complaints and

is a protection to the purchaser.

Scale-Book Letters.

In sales which require the use of more than one scale book, the books should be lettered serially with the letters of the alphabet, in the order in which they are used. In order to avoid confusion in recording the scale of logs in several small sales to the same purchaser in which logs are brought to adjoining landings a different series of letters may be used for each sale in addition to

the differences in dates of the sales.

In large sales, serial numbers need not be continued throughout the contract, since numbering is intended only for the identification of individual logs. In such sales the scale-book letter on the end of each log prevents confusion. It is usually sufficient to number logs consecutively to the end of each scale book, beginning the next book with No. 1. There should as a rule be an unbroken series of scale-book letters covering the cut of each logging season.

End Check on Logs.

Where a series of scale books is to be used on one sale, the serial letter of the book in which the log is recorded will be placed on the opposite end of the log from the number. In sales of all sizes, stamping on the end opposite from the number is also to be preferred. This practice aids the check scaler in locating the original scale entry, insures getting all the logs in a deck or skidway, and automatically requires the scaler or scalers to see both ends of the log.

Stamping Logs.

Every log scaled will be stamped "U. S." on at least one end, preferably the end not used in numbering. The stamp signifies an official scale, subsequent to which title to the timber, previously paid for, passes to the purchaser. The removal or use of unstamped timber is a breach of the contract. Logs so defective as to be unmerchantable under the terms of the sale agreement will be plainly marked in one of the following ways as prescribed by the regional forester: (1) With a circle around the stamp thus,

(Us); (2) with the word "Cull" and the initial of the scaler, in

addition to the "U. S." stamp.

It is essential that cull logs be plainly distinguished from merchantable logs in the manner prescribed in order to identify the culling as done by a forest officer. The distinguishing mark should be made as permanent as possible. This is necessary to show the disposition made of the log in the event of another officer taking charge of the sale, of checking the area over for

penalty scale, or of subsequent inspections of the cutting.

It is essential to distinguish sharply between logs which are merchantable under the rule as to percentage of sound contents specified in the contract and cull logs. No logs should be stamped as merchantable which do not scale the percentage of their gross contents required by the sale agreement. Any log not meeting this qualification should be culled. Free use of all material unmerchantable under the terms of the sale agreement should always be permitted for sale improvements. Its removal and use for other purposes is discretionary with the regional forester. Logs consisting in part of merchantable and in part of unmerchantable material will be charged for at the contract price for merchantable contents if the merchantable portion would be subject to penalty scale. (See penalty scale on page 27, the merchantability clause, Form 202, and "Utilization Requirements" in the National Forest Manual.)

Check on Total Number of Logs.

Unless the logs have been numbered or marked on both sides of the pile or skidway, a practice frequently followed where two men scale together, the logs in each pile or skidway will be counted after scaling, and the total checked with the number of entries in the scale book.

DEDUCTIONS FOR DEFECTS

The effect of rot and other defects upon logs of different species and in different regions varies so greatly that no rules for making deductions can be applied inflexibly. The constant exercise by scalers of good judgment based upon an accurate knowledge of local timber secured by seeing defective logs opened up under the saw is essential.

Defects are classified as follows (fig. 1):

- (1) Interior defects, which cause waste in the interior of logs.
- (2) Side defects, which cause waste on the outside of logs.

(3) Defects from curve or sweep.

(4) Defects from crotches.

(5) Defects from an excessive number of knots in top logs.

Standard Rule.

The most accurate method of mathematically reducing the scale for interior defects showing in one or both ends of the log is to treat the defects as sawed out in squares or rectangles. The Scribner decimal C rule is based upon diagrams of 1-inch boards with ¼-inch kerf. Twenty per cent of any square or rectangle inside the slabbed surfaces of the log is, therefore, deducted for kerf in the rule. This deduction is carried in scaling sound timber, and hence should not be included in allowances for defect.

The scaler first measures the end dimensions of the square or rectangle which will be wasted in manufacture and determines its length. A slight allowance in excess of the dimensions bounding the actual defect is made to cover the loss in sound material surrounding the defect which must be discarded with the defective material. This incidental loss, which will ordinarily be taken to be 1 inch, is added to the actual diameter of the defect to give its total dimensions. From its computed contents in board feet 20 per cent is deducted as the scale rule's allowance for saw kerf and the remainder raised or lowered to the nearest 10. The gross scale of the log is then reduced by this amount.

The substance of this method is to deduct 80 per cent of the board-foot contents of a piece of timber having the same dimen-

sions as the defect. The entire process may be stated algebraically as follows: If a and b represent the end dimensions of the defect in inches, l the length of the defect in feet, and X its contents in board feet after 20 per cent is deducted for kerf, X, or the net reduction to be made in the scale, may be obtained as follows:

$$X = \frac{a \times b \times l}{12} \times \frac{80}{100} = \frac{a \times b \times l}{15}$$

X must then be raised or lowered to the nearest 10.

Table 3 of the appendix gives, in lengths of from 4 to 40 feet, deductions for interior defects which square from 2 to 30 inches. Table 2 gives deductions for similar defects which must be

cut out in rectangles.

Ordinarily where defects of these classes show in both ends of the log the larger dimensions are taken in logs 16 feet and under in length, and the average dimensions in logs over 16 feet. If a defect does not appear in both ends of the log the scaler estimates its length, taking the other dimensions in full as shown at the defective end. An exception to the practice of taking the larger dimensions of the defect in logs 16 feet in length or shorter where the defect extends the entire length of the log is permissible in regions where shorter lumber lengths than 8 feet are merchantable. In such cases it is permissible to use the average diameter obtained by taking the diameter of the defect at both ends of the log.

Where logs are cut in long lengths and divided into two or more logs for scaling, the diameter of the defect for each log will be obtained in the same manner as for taper. It must be remembered that ordinarily the large end of the defect will be

used in making deductions for the individual logs.

Where the defect occurs in one end of the long log only, the scaler will determine the length of the defect by a close inspection of the log for surface indications. Interior rots, with the exception of butt rots, can almost invariably be detected by punks, punk scars, or rotten knots. In logs which have defect in one end but which have no surface indications on the sides of the log to aid in determining the distance that the defect extends into the log, the scaler will be guided by such local instructions as are issued by the region in which he is working. Unless local studies have definitely established the action of the various fungi with reference to their surface indications, it will be necessary for the scaler to use the diameter of the visible defect on the end of the log in determining the necessary deductions.

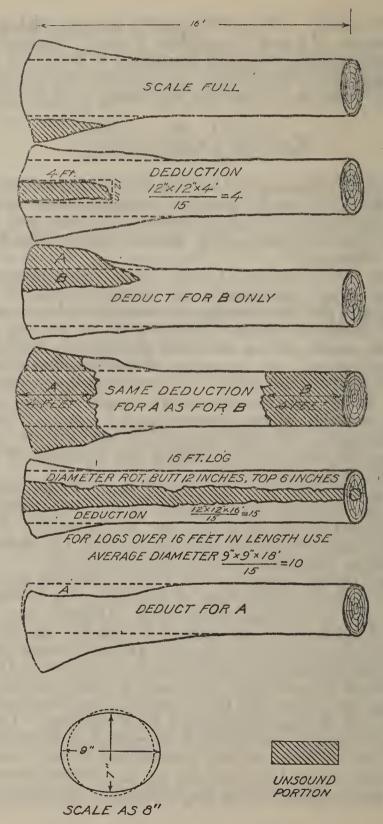


Fig. 1.=Diagram of common defects of logs

Rules of Thumb.

It will be the standard practice in Forest Service scaling to use the above rule (see Tables 2 and 3), in deducting for interior defects. For deducting for center and circular rot, regional foresters may, however, approve the use of other rules, such as the three rules of thumb given below, by scalers who have the requisite judgment and experience.

(1) Obtain the average diameter of the rot. Add to the

average diameter:

One half, if it is 9 inches or less.

One third, if it is from 10 to 19 inches, inclusive.

One-fourth, if it exceeds 19 inches.

Obtain the scale of a log of this diameter, as extended, and of the same length as the log in question. Deduct this amount from the gross scale of the log.

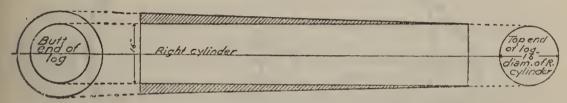


Fig. 2.—The right cylinder of a log

(2) In the case of 14 or 16-foot logs only, the deduction for circular rot of 8 inches in diameter or less can be obtained by squaring the diameter of the defect in inches and rounding off to the nearest multiple of 10. If the average diameter is 7 inches, for example, its square would be 49, or rounded off, 50 board feet. (Read as 5 in Scribner decimal C log rule.)

(3) For center defects not over 17 inches in diameter, allow twice the scale of a log having the length and diameter of the defect. Within the size limitation indicated, this rule will give results very similar to the use of the standard rule. It should

not be used for defects over 17 inches in diameter.

It should be kept in mind that in measuring the diameter of the defect under the rules of thumb, the measurement should be taken in the same manner as it would be taken in applying the standard rule in the region concerned.

The Right Cylinder.

Figure 2 illustrates the right cylinder of a log. Defect falling without the right cylinder will not be taken into consideration in making deductions. Where the standard rule is used in making deductions for defects which extend to the margin of the log

it must be remembered that only the defect which falls inside the slabbed surface as well as inside the right cylinder will be considered. The reason for this is that while the Scribner scale rule makes allowance for the slab, the method used in applying the standard rule for deducting defects does not. It will be Forest Service practice where the question of slab is involved to allow 1 inch on the radius inside the right cylinder for slab.

The Average Diameter of Logs.

In obtaining the average diameters of logs, care should be taken to ignore slight abnormal swellings. For instance, in

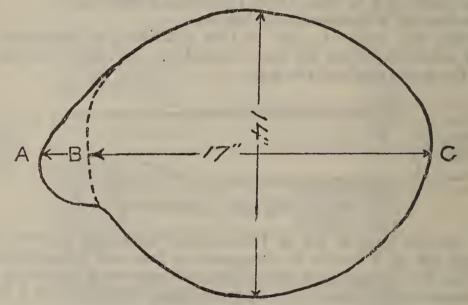


Fig. 3.—Method of determining average diameter of a log

Figure 3, BC rather than AC would be taken in determining the long way of the diameter. The average diameter would be $14+17 \div 2=15\frac{1}{2}$, or dropping to the next lowest inch, 15 inches.

Center or Circular Rot.

Figure 4 illustrates a 16-foot log containing center or circular rot extending the entire length of the log. In determining the deduction on 16-foot logs the usual practice of the Forest Service is to take the large end of the defect. By the standard rule, 1 inch is allowed for waste in sound material which will be wasted in sawing out this defect, so that the average diameter of the defect illustrated in Figure 4 will be considered as 11 inches+1

inch=12 inches. $\frac{12\times12\times16}{15}$ =154 or rounded off to the nearest

10=150 board feet. The gross scale of a 20-inch log inside bark is 280 board feet; so the net scale is 280-150=130 board feet. Where the sale agreement fixes the merchantability of logs at not less than 33½ per cent of the gross scale this log would be merchantable. If the sale agreement fixed 50 per cent of the gross scale as the minimum the log would be a cull, since 50 per cent of the gross scale would be 140 board feet.

In regions where the value of the species makes possible the utilization of lumber shorter than 8 feet, it is permissible to take the average diameter of the defects in making the deduction in 16-foot logs. In this case the deduction would be 11+7=18; $18\div 2=9$ inches. Allowing 1 inch margin, 9+1=10,

or $\frac{10\times10\times16}{15}$ = 107 = 110 board feet, and 280 – 110 = 170, the net scale.



Fig. 4.—Deduction for defect caused by center or circular rot

Had this log been longer than 16 feet the average diameter as found by taking a measurement of the defect at both ends of the log would have been taken. For instance an 18-foot log $10 \times 10 \times 18$

would be treated as follows: $\frac{10 \times 10 \times 18}{15}$ = 120 board feet. An

18-foot log 20 inches in diameter scales 310 board feet, and so the net scale is 310-120=190. In regions where logs longer than 16 feet are scaled as two or more logs, the amount of deduction to be made for this 18-foot log will be found by determining the defect for each individual log into which the long log will be divided. The total net scale for the two logs will be recorded in the scale book as the scale of an 18-foot log, viz: The long log will be divided into a 10-foot log and an 8-foot log. The big end of the defect at the end of the 10-foot log will be 11 inches as given, and the diameter of the big end of the defect in the 8-foot log will be 9 inches $(11+7=18; 18\div 2=9)$. Assuming that the butt end of the long log has a diameter of 22 inches, the top diameter of the 8-foot log as 20 inches. The deduction for

the 10-foot log would be 11+1=12, $\frac{12\times12\times10}{15}=96$ board feet= 100 board feet. The deduction for the 8-foot log would be $\frac{10\times10\times8}{15}=53$ board feet=50 board feet. The scale of a 10-foot log 21 inches in diameter is 190 board feet. The scale of an 8-foot log 20 inches in diameter is 140 board feet. Then 190+140=330 board feet and 330-(100+50)=180 board feet, the net scale.

Where logs are bucked in the woods in long lengths merely for convenience in logging and are cut into shorter lengths at the mill before sawing, the scaler will consider the logs into which the long log is divided for scaling as individual logs in so far as cull logs are concerned. For instance, if one of the 16-foot logs which goes to make up a 32-foot stick is a cull log under the merchantability clause of the sale agreement, the net scale of the other 16-foot log only will be considered in recording the scale of the 32-foot log. In other words, any net scale which it may be possible to obtain in the cull log will not be taken by the Forest Service.

Where the defect shows upon one end of the log only, the diameter of the visible end of the defect will always be taken and the scaler will estimate the distance the defect extends into the log. If the defect in the log in question (fig. 4) extended into the log

8 feet the deduction would be $\frac{12 \times 12 \times 8}{15} = 77 = 80$ board feet.

Should the defect extend into the log 10 feet in a region where 6-foot lumber is not merchantable, the defect would be taken as having a length equal to that of the log. The scaler will be guided in estimating the length of defect by experience gained in seeing logs opened up at the mill, by surface indications, and in some cases by definite instructions issued by the region in which he is working.

Ground or Stump Rot.

Ground or stump rot in butt logs seldom extends far into the

log and usually tapers to a point.

Figure 5 illustrates a 16-foot log scaling 210 board feet with a stump rot in the butt having an average diameter of 14 inches. The deduction would be made by cutting off 4 feet in the length of the log, giving the log the scale of a 12-foot log, 18 inches in diameter, viz: A 16-foot log 18 inches in diameter scales 210 board feet. A 12-foot log 18 inches in diameter scales 160 board feet. Amount of deduction is 50 board feet.

In this case the standard rule would give a deduction figure greater than the actual scale of a 4-foot section of the log, viz:

$$14+1=15$$
, $\frac{15\times15\times4}{15}=60$ board feet. This is due to the fact

that when the diameter of the defect is so large as to approach the diameter of the right cylinder the volume of the square defect is greater than the board-foot volume of a right cylinder having the same diameter. If the defect in this case had been, say, 7 inches, by the standard rule the deduction would have been

$$7+1=8$$
, $\frac{8\times8\times4}{15}=17=20$ board feet. Therefore, in cases where

the deduction obtained by the standard rule is greater than the deduction obtained by reducing the length of the log (for the same length of defect) the latter method will be used. It should

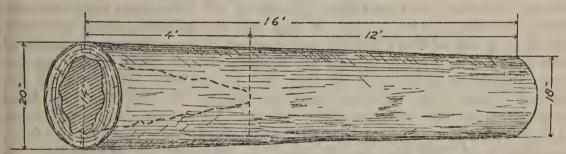


Fig. 5.—Deduction for defect caused by stump rot

be clearly understood that no fixed rule can be established as to the distance stump rot will extend into the log. An extreme case has been taken in the illustration given here in order to bring out a condition where the standard rule can not be used. In many cases a rot occupying as large a portion of the end of a butt log as given in the illustration would extend into the log a greater distance than 4 feet.

Other Fungous Rots.

It is difficult to prescribe general methods for making deductions for defects caused by the various species of fungi, because of the different action of a particular fungus in different species of trees and under different soil and climatic conditions. A single punk of the fungus Trametes pini on a log of western white pine in the north Idaho region usually indicates rot extending 2 feet toward the top of the log and 4 feet toward the butt, while with the same fungus in Douglas fir in the Pacific coast region the rot will extend from a single point of infection as

much as 20 feet. It is therefore thought best to have each regional forester issue such special instructions as he may see fit covering the practice to be followed in making deductions for those rots which do not come under the classification "center or circular rot." Two very good discussions on the behavior of the different rots and the methods to be used in making deductions for them in western conifers will be found in Clyde E. Knouf's "Trade Course in Log Scaling for Idaho Woods," published by the Idaho Board of Vocational Education, and E. J. Karr's pamphlet, entitled "Log Scaling in the Douglas Fir Region." This latter publication was also published in the April, 1920, issue of the Timberman.

Cat Face or Fire Scar.

Figure 6 illustrates a 16-foot log which has been damaged by fire. The most common method of deducting for defect is to divide the log into sections, throwing all the waste into one section, determine the length of the section affected, find the contents of a log of that length and deduct it from the gross scale of the log. The defect in the log illustrated extends 7 feet up the log, but as it tapers off at the top, 6 feet will catch all of the defect inside the cylinder and the slab. It is estimated that one-third of the cross section of the right cylinder is affected. A log 6 feet long with a top diameter of 24 inches scales 150 feet; one-third of 150 feet is 50 feet, the amount of deduction. A 16-foot log 24 inches in diameter scales 400 feet, so that the net scale is 400-50=350. Or, to state it another way, one-third of 6 feet is 2 feet; and cutting the length of the log 2 feet we have a 14-foot log with a 24-inch diameter, scaling 350 feet.

Figure 7 shows the method of applying the standard rule to this defect. Allow 1 inch for slab inside the right cylinder; with the scale stick get the depth, average width, and length of the

defect, viz: $\frac{8 \times 17 \times 6}{15}$ = 54 or rounded to 50 board feet.

Shake or Pitch Ring.

Figure 8 represents a 16-foot log scaling 210 board feet. A center shake 10 inches in diameter in the butt extends clear through the log. The standard rule or the rules of thumb given on page 15 should be used in determining the deduction to be made for this defect. By the standard rule the deduction would

be 10+1=11, $\frac{11\times11\times16}{15}=129=130$ board feet. A 16-foot log, 18 inches in diameter scales 210 board feet and 210-130=80 board feet. This would be the net scale if all of the material

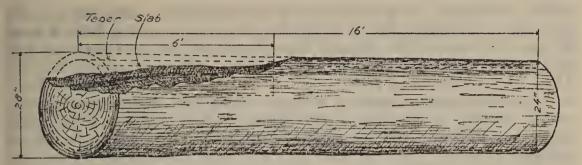


Fig. 6.—Deduction for defect caused by fire scar

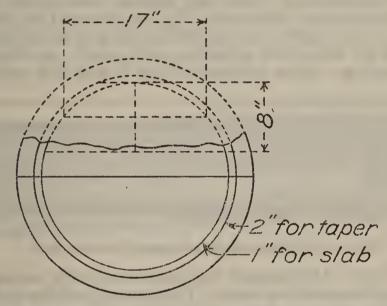


Fig. 7.—Application of standard rule for determining defect caused by fire scar

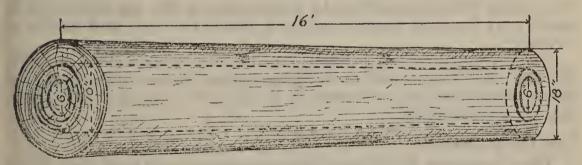


Fig. 8.—Deduction for defect caused by center shake

inside the outer ring of defect were defective. In the case in question, as illustrated in Figure 8, there is a sound 6-inch core in the center of the defect which scales 20, so that the net deduction will be 130-20, or 110 feet. The net scale will be 210-110=100 board feet.

The illustration assumes a case where the shake extends the entire length of the log. If it extends but part way into the log, the deduction will be made only for the estimated length_of

defect.

Heart Check, Pitch Seam, or Split.

Figure 9 illustrates a 16-foot log with a heart check extending part way across the butt end. The length of the check is 18 inches inside the right cylinder and slab, and it is estimated it will require an allowance of 3 inches in width to eliminate the waste in sawing. It is estimated that the defect extends into

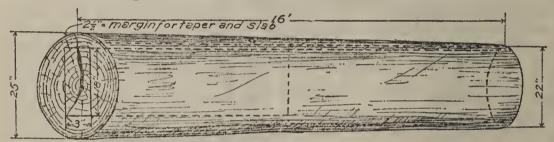


Fig. 9.—Deduction for defect caused by heart check

the log 8 feet. Deductions for defects of this nature should be made by the standard rule. The amount of the deduction is $3\times18\times8$

 $\frac{3\times18\times8}{15}$ = 29 = 30 board feet. It will be noticed that although

the defect extends clear to the outer edge of the log deduction is made only for that portion which is inside the slab and the right

cylinder.

Heart check is often twisted, and when it passes clear through the log and comes out at a different angle the deduction will necessarily have to be increased to allow for the loss of lumber due to short lengths.

Lightning Defect.

The log shown in Figure 10 has a severe lightning scar down its entire length. By dividing the log into sectors the entire defect can be thrown into one sector, which here constitutes one-fourth of the butt end of the log. Since the defect extends the entire length of the log one-fourth of the gross scale is lost.

The gross scale of a 16-foot log 19 inches in diameter is 240 board feet and one-fourth of 240 is 60. The net scale is 240-60=180. Or one-fourth of 16 feet is 4 feet, 16-4=12 feet, and the scale of a 12-foot log 19 inches in diameter is 180 board feet.

Lightning scars are very often a point of entrance for fungiand in old scars an additional allowance for rot is usually necessary. Also lightning damage does not always occur in a straight line as given in the illustration, but frequently takes a slightly

spiral course.

Where a lightning streak spirals clear around the log, deduction can be made by scaling the log as the cylinder inside the defect, or, if it runs only say quarter way around the bole, by deducting one-fourth of the difference between the full scale of the log and the scale of a log taken inside the defect. If, for instance, in the log in question the lightning streak had cut into

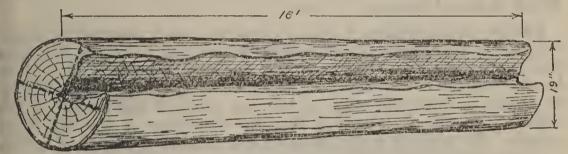


Fig. 10.—Deduction for defect caused by lightning

the surface of the log 4 inches and spiraled around one-fourth of the log, the deduction would be made as follows: Scale of a 19-inch 16-foot log is 240 board feet. Scale of a 15-inch 16-foot log is 140 board feet. The amount of deduction to be made is $\frac{240-140}{4}=20$. The net scale is 240-20=220.

Crook or Sweep.

Figure 11 shows a 16-foot log 20 inches in diameter at the top, scaling 280 board feet. Half of the log is not affected by the crook; one-third of the other half of the log will not produce the full scale for this portion of the log since the section marked X is lost. Part of the section Y will produce 10, 12, and 14 foot lumber. It is figured that two-thirds of the section X and Y are lost. Section X and Y are figured to be one-third of the scale of the 8-foot section (140 feet) or 46 feet, and two-thirds of this, or 30 board feet, is the deduction. The net scale would then be 140+110=250 feet.

It is customary practice to make deductions for crook by merely reducing the length of the log. In this case the log would probably have been scaled as a 14-foot log, 20 inches in diameter, which would give a net scale of 240 feet, or 10 feet less than by the method used above.

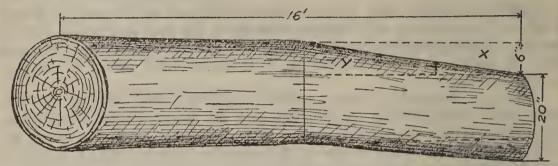


Fig. 11.—Deduction for crook or sweep

Wind or Sun Check.

Figure 12 illustrates a log containing wind checks its entire length. The checks on the ends of the log reach in 6 inches toward the center. The common method of making deduction for this defect is to scale the diameter of a log which results by dropping in from the edge of the log one-half the length of the checks. In the illustration the top diameter of the log is 24 inches. By scaling halfway in on the checks, 3 inches of mate-

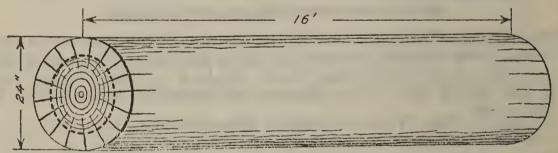


Fig. 12.—Deduction for defect caused by wind checks

rial is excluded clear around the log and the log is scaled as having a diameter of 18 inches. A 24-inch log scales 400 board feet. An 18-inch log scales 210 board feet—the net scale. Deduction is 400-210=190 board feet. The reason for not scaling clear inside the checks is that ordinarily the waste due to the checks is not so great in the interior of the log as it is on the ends.

Occasionally only a portion of the log is checked. In such cases the log is divided into sectors (the method is similar to that for lightning defect), all of the waste is thrown into one sec-

tor, and deduction made accordingly.

Blue Stain.

Blue stain in itself is not a wood-destroying fungus, but it offers an entrance to other fungi which do break down the structure of the sapwood. Defective sapwood will be deducted for by scaling to the average diameter inside the sap. No deduction will be made for sound blue stain.

Crotch.

Figure 13 shows a 16-foot log with a pronounced crotch at the top end. The dimensions of the top end are 16 and 28 inches, respectively, but it is obvious that an average of these two measurements would not give a true scaling diameter. The proper place to obtain the diameter for scaling this log is just below the swelling. However, since this diameter can be obtained accurately only by use of calipers or a diameter tape it is customary

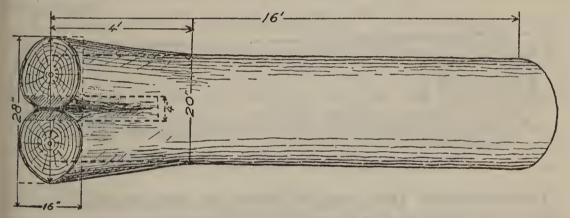


Fig. 13.—Method of scaling a crotched log

for the scaler to measure the butt diameter and make an allowance for taper in determining the top diameter to be used. In this case the diameter obtained is 20 inches and the full scale of the log is 280 board feet. There is bark or lack of wood between the two stems at the top of the log, causing some waste. The waste is in the form of a rectangle 4 inches thick, 16 inches wide, and 4 feet long (3 feet actual length but taken to even length, since odd-length lumber is not merchantable. Applying the

standard rule to this defect we have $\frac{4 \times 16 \times 4}{15}$ = 17 feet, rounded to 20 board feet. The full scale of 280 board feet less 20 feet deduction is 260, net scale.

In case the crotch is cut off so close to the point of departure from the main stem that the surface of the end of the log is unbroken by bark or split no deduction will be made.

Wormholes.

Figure 14 represents a 16-foot log, 24 inches in diameter, scaling 400 board feet, having wormholes defect brought in by fire damage, occupying 9 inches of the cross section of the log from the butt end to within 4 feet of the top. Since the 4-foot lumber on the end of the defect is not merchantable, deduction must be made for the entire length of the log. To find the net contents of the log take the average diameter of the sound portion inside the right cylinder and obtain the scale of a log of that diameter. The diameter inside the right cylinder is 24 inches; so 24-7=17 inches equals diameter of log (the defect is 9 inches minus 2 inches for right cylinder or 7 inches) the narrow way and $(24+17) \div 2=20$ inches. The scale of a 16-foot log 20 inches in diameter is 280 board feet, which is the net scale.

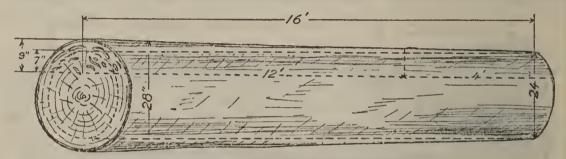


Fig. 14.—Deduction for defect caused by wormholes

Deductions for this type of defect can also be made by the method outlined above for cat face or fire scar.

DETERMINING THE MERCHANTABILITY OF LOGS

The percentage of the total scale of a log which determines its merchantability should always be reckoned from the full scale, including unsound sap, checks, curve, and any other defects present.

SCALING GREEN AND DEAD TIMBER

In sales which include green and dead timber at separate stumpage prices the scaler should not attempt to trace logs from the tree to establish their character, but may classify them on the appearance of the log at the point of scaling.

PENALTY SCALE

The penalty-scale clause of Form 202 provides for liquidated damages to cover losses to the United States which result from leaving material in the woods or cutting contrary to the terms of

the sale agreement.

Enforcement of the penalty-scale clause is necessary except in accidental or exceptional cases involving small amounts of timber, where it may be waived by the officer in charge. Whenever waste subject to the penalty-scale clause occurs, the officer in charge will notify the purchaser and call his attention to the utilization required by the sale agreement. In order to avoid later controversy, notification should be given in writing. If further waste occurs, or if material previously left in the woods, the utilization of which is practicable, is not removed, a penalty scale should be made of all such material and reported to the supervisor.

Some of the most common examples of poor utilization which

call for penalty scale are:

(1) A log unmerchantable under the terms of the sale agreement due to defect but which would have been merchantable if the length of the log had been reduced by cutting off the end containing the major portion of the defect.

(2) A log unmerchantable due to its top diameter being slightly less than the utilization requirement of the sale agreement but which would have been merchantable had the log been

shortened.

(3) Merchantable material on the end of a cull log which should have been utilized by increasing the length of the adjacent

og.

(4) Sound material left in cutting out breaks, sharp crooks, etc., or material left in the top of a tree with a greater diameter than the minimum required by the sale agreement and which could have been utilized by increasing the length of the adjacent log.

Penalty material should be scaled as promptly as practicable, and in any case immediately after the completion of operations

upon a logging unit.

Material subject to this requirement (penalty-scale clause, Form 202) will be scaled, stamped, and numbered as in the regular scale, and recorded as indicated on page 40.

Scaling Length.

Under the scaling-length clause of Form 202, logs overrunning the specified allowance for trimming will be scaled not to exceed the next foot in length. If a scaler finds frequent violations of the trimming allowance, he should notify the purchaser, preferably in writing. If further violations occur, he should measure all logs and scale as 1 foot longer any pieces overrunning the trimming allowance. Penalty scaling of this character will be noted plainly in the scale book against the number of the log to avoid possible controversy.

SETTLEMENT OF COMPLAINTS

Complaints should be settled by a check scale. If the results of the first check are questioned upon apparently good grounds, a second check should be made by another scaler. It is the policy of the Forest Service to ascertain the justice of complaints by a rescale conducted by a more competent and experienced man, not by lumber tallies or mill checks. Complaints will be settled by mill checks only in extreme and exceptional cases where required by the defective character of the logs or other

special local conditions.

If a check scale indicates that a serious injustice has been done the purchaser by errors in scaling, the scale may be adjusted by rescaling all the logs, if available, or, if this can not be done, by the regional forester on the basis of the errors shown by the check scale. Decision whether to make an adjustment will be based not only on the percentage of error as shown by the check scale of a necessarily limited number of logs, but also on the character of errors which the check scaler finds have been made. For example, a consistent mistake in determining species sold at different rates may require an adjustment even if the volume of all material check scaled is within a small percentage of the volume as originally scaled.

CHECK SCALING

The chief purpose of check scaling is to make and keep the current scale in all classes of sales accurate by indicating sources of error, and particularly by instructing scalers on the ground. Systematic check scaling is therefore a necessary part of timber-sales administration.

A check scale should be made at least once a year on each sale on which the annual cut is 1,000,000 or more feet. Wherever, as in project sales, one or more scalers are required in addition to the man in charge, a check scale should be made, if possible, of these scalers once a month by the man in charge, lumberman, or other qualified forest officer. Smaller sales

should be checked as frequently as may be necessary to train properly the local officers in charge of them. Checking the scale of rangers who have but little sales work is of special importance,

since the largest percentages of error occur in such cases.

Check scaling, as far as practicable, should be done under conditions similar to those under which the original scale was made. As many logs as practicable should be scaled by the check scaler after they have been scaled by the local officer and without knowledge of his figures. Ordinarily 200 to 400 logs will constitute a satisfactory check. The log numbers and scale given in the original scale record for the particular logs on which a check scale has been made will be recorded in the check scaler's book (Form 122). The original scale will be compared with the scale of the check scaler and the results summarized as indicated by the form. In regional forester's and forester's sales and in cases of complaint the record will be prepared in triplicate, one copy for the regional forester, one for the supervisor, and one for the scaler. In all other sales copies of the record will be furnished the supervisor and the scaler only.

Ordinarily a check scale on sound logs should come within 1 percent of the original scale; on logs up to 10 per cent defective, within 2 per cent; on logs 11 to 20 per cent defective, within 3 per cent; and on logs over 20 per cent defective, within 5 per cent. These percentages are intended simply as approximate standards of satisfactory scaling for the guidance of forest offi-

cers, not as a basis for changing the original scale.

The original scale will be modified only when found to have been fundamentally wrong in method or in treatment of important defects and when it is clear that serious injustice has been done to the purchaser. Changes will be made only with the approval of the regional forester.

MILL-SCALE STUDIES

Mill-scale studies are made to obtain accurate data on lumber yields and overrun by grades, for use in stumpage appraisals. Wherever practicable, especially in the case of defective timber, ogs should be followed through the mill by the scaler to see now they "open up," in order to train his judgment in allowing or defects and other features of scaling. But it is the policy of the Forest Service to use check scaling in investigating complaints and not to make mill-scale studies at a purchaser's mill or this purpose.

SCALING FROM THE STUMP

Use of Stump Scales.

A stump scale is obviously less accurate than a scale of logs, even when measurements are made most carefully. Stump scales should never be used, therefore, when log scales are practicable. This method will be employed only in timber trespasses and other cases where the logs have been removed and a log scale is impossible.

In Timber Trespass.

The total log lengths cut from each tree should be measured in making a stump scale of a timber trespass. Often the indentation in the ground where the butt struck in felling can be located. From that point, which may be several feet from the stump, the total log length should be measured to the top, the direction of which can usually be determined by the undercut on the stump. The total length should be divided into logs in accordance with Taper Tables 9 and 10, appendix, and the instructions on page 7. The diameter of each log should be ascertained from the table or estimated from the total length and the top The scale of each log may then be and stump diameters. obtained from a scale stick or Table 1, appendix. Merchantable timber left in tops, in high stumps, and in unused logs should be scaled and entered separately. After each tree has been scaled the top of the stump and the butt of the top should be stamped "U.S." Deductions from the scale should be made for cull in accordance with the best data available for the class of timber concerned.

Where the tops can not be identified or have been moved or destroyed by fire, the scale may be obtained from the best volume table available for the locality and species by reducing the diameter at the top of the stump to diameter breast high. Volume tables may be used in lieu of stump scales, particularly when heights can be checked on trees bordering the cutting, if the results of this method are believed to be more accurate.

Forest officers should use extreme care in scaling trespass timber, especially by a stump scale, and should keep complete notes of the method used. If the case is brought into court, the scale and methods used in detail must be introduced as legal evidence.

TREE MEASUREMENT INSTEAD OF LOG SCALE

Where conditions permit, national forest timber may be sold on the basis of the determination of the volume in the trees before cutting. This requires the measurement of the diameter of each tree at the time it is marked or designated for cutting, the estimate of its merchantable length or total height, checked by frequent measurements with a height measure and by measuring down trees, and the determination of its merchantable volume from previously approved volume tables. material is charged for on this basis a permanent record will always be made of the estimated volume of the individual tree. The volume should be recorded in the regular scale book by entering the net volume of the tree opposite the tree number. If any deduction is made for defect, the amount of deduction, inclosed in a circle in the same manner as for defective saw logs, may be entered in the net column. The usual method of marking will be followed in designating the trees for cutting, and the number of the tree will be recorded with crayon on the upper blaze. This record will permit checking the man responsible for measurements by individual trees; such check will, of course, have to be made before the timber is removed.

Since stamping of the trees, with the "U. S." stamp authorizes cutting and removal, care should be taken not to mark more timber than is on a going sale covered by the funds on deposit. It is customary in sales large enough to justify more than one payment, to call for deposits in advance of marking and then to designate just enough trees to come safely within those deposits. (See "Tree measurements," p. 95-S, National Forest

Manual.)

Sales by tree measurement may be made for any desired product, including cordwood by the cubic-foot unit of measurement. Cubic-foot volume tables based on diameters outside the bark are not available for western species, but they can be readily constructed if the region concerned has a sufficient number of sales of this character to justify the effort. Procedure in the sale of other products will be the same as outlined for sales where the board-foot unit is used.

CUBIC MEASUREMENTS

Policy.

The cubic content of timber may be measured (1) by the cord or (2) by the cubic foot. Cubic-foot measurements may, for determining stumpage payments, be converted into cords or

board feet in accordance with a converting factor specified in the sale agreement.

Merchantable Timber.

Standards of merchantability should be specified in sale agreements as in sales of saw timber. These standards should conform to the best trade practice for each species and class of material in the region and as far as practicable should cover the points specified on pages 5 and 6 for material measured by log scale, namely, minimum length of merchantable pieces, minimum diameter, proportion of defective material admissible, and treatment of common defects in scaling.

Requirements of Purchasers.

The requirements of purchasers will be similar to those in saw-timber sales. (See p. 6.) Ricks for cord measure must be sufficiently regular to permit reasonably accurate measurement.

In sales of shingle stock where the officer in charge may determine the number of bolts to the cord, purchasers should be required to rick bolts only in case of question as to the proper number or to check the number currently used.

Check Measurements.

Check measurements will be made in accordance with the instructions for "Check scaling," page 28. The same procedure should be followed as regards the frequency of checks in sales of varying size, the methods of conducting and reporting the check, and action to rectify the original scale.

CORD MEASURE

Policy.

Fuel wood will ordinarily be sold by the cord. Pulpwood, shake and shingle bolts, cooperage bolts, furniture bolts, acid wood, and bark may be sold by the cord or by other units of measure common in the local trade. In sales of shake or shingle bolts the unit of measure will ordinarily be the sound cord—that is, sound material equivalent to 1 cord—rather than the measured cord, which may include some defective material. This requires throwing in additional bolts to make up for defective parts of the bolts constituting a measured cord. The same rule may be followed in the case of other material sold by the cord, if it is desirable to draw the sale agreement in this form.

If cord dimensions differing from the standard of 8 feet long, 4 feet wide, and 4 feet high, with a volume of 128 cubic feet, are to be used, they should be specified in the sale agreement, as when

the long cord, 8 by 4 by 5 feet, with a volume of 160 cubic feet, is to be used for pulpwood or bark, or widths narrower than 4 feet are to be used for fuel wood or bolts.

Cord Measurements.

Measurements of ricks will be taken with a tape in feet and tenths. Where ricks are standing on slopes, the length of the rick parallel to the slope will be measured and the height at right angles to this plane. If end stakes are used, the length of ricks should be measured one-half of the distance between top and bottom; otherwise, at two or more places to obtain a fair average. The height should be measured at several places to give the true average.

In sales of fuel wood where the majority of the pieces in a rick are 3 inches more or less than the standard lengths, the rick should be measured, computed, and charged for on its actual

cubic contents.

In sales of bolts of specified dimensions the lengths should be checked sufficiently to make sure that they do not regularly overrun the allowance specified in the sale agreement. If overrun is general, the procedure should follow that outlined under

penalty scale on page 27.

To compute the number of standard cords of 128 cubic feet in ricks 4 feet wide, multiply the height by the length of the rick in feet and divide by 32. If the length of the wood is greater or less than 4 feet, multiply length, width, and height and divide by 128.

Stamping and Numbering.

Both the top and bottom of each rick and at least 12 pieces in each cord must be stamped. Each rick will be numbered. The measurements and contents of each rick should be entered opposite its number in the scale book. Where bolts are counted and the number per cord estimated by the forest officer, each bolt should be stamped.

CUBIC-FOOT MEASURE

Policy.

Sales by cubic-foot measure will be encouraged in order to place timber measurements on a more exact basis and permit accurate comparison of scientific and practical data. It will be the standard policy of the Forest Service to sell pulpwood by the cubic foot, with a converting factor equivalent to cords or board feet named in the sale agreement where necessary. The specification of a converting factor makes it possible, particularly in the case of fuel or pulpwood, to adjust the method of

measurement to the form in which the material is cut. The basis of measurement in sales of other classes of material should be changed to the cubic standard whenever practicable.

Measurements.

Two measurements are necessary—the average diameter of the log at its middle point in inches and its total length in feet. The former may be determined by means of calipers and the latter by tape. If the log is irregular in shape the average middle diameter should be determined.

Proper deductions should be made for the thickness of the bark. Recorded diameters should be rounded off to the nearest inch above or below the actual measurement. Logs having a diameter exactly halfway between inches will be thrown to the next lower

inch.

The length of logs should be obtained in feet. Lengths should be rounded off to the nearest foot above or below the actual measurement. Logs whose length is halfway between feet should be thrown to the next lower foot. Pieces exceeding 40 feet in length should be measured as two logs of as nearly equal length as possible, and pieces exceeding 80 feet as three logs. When pieces are measured as two or more logs the contents allowed for the separate lengths should be added and the total recorded as one log.

The volume in cubic feet may be obtained directly from Table 4, appendix, which contains the solid contents of logs in cubic feet for average middle diameters from 3 to 60 inches, and for

lengths from 4 to 40 feet.

Table 8, appendix, gives the area in square feet of circles from 1 to 80 inches in diameter. This may be used for computing volumes in cubic feet, by multiplying the area of the middle cross section of the log in square feet by the length.

Deductions for Defect.

Deductions for defect should be made, in cubic-foot measurements, in accordance with the general methods discussed for scaling saw timber, page 12. The solid volume in cubic feet of waste material as determined by the surface dimensions of the defect in square or rectangular form, times its length, should be deducted from the total cubic volume of the log. Since no allowance is made for saw kerf in cubic measurement, the 20 per cent reduction required in determining net loss of log scale by the board foot does not apply in this case.

Unless it is certain that the logs will be sawed into lumber, no deductions should be made in cubic-foot measurements for

curve or sweep, crotches or knots. Deductions should be made, however, for unsound material of any character which affects the merchantability of the log for the particular product of the sale.

LINEAR MEASUREMENTS

Policy.

Lagging, posts, piling, fence poles, converter poles, telephone poles, stulls, and mine timbers may be sold by the linear foot.

Merchantable timber.

The instructions under "Definition of merchantable logs," page 5, should be followed. Timber-sale contracts should specify the minimum length and top diameter of sticks classed as merchantable for each product. Maximum lengths and diameters should be designated in contracts under which higher prices are to be paid for products cut from the larger material. It is especially necessary in sales of cedar covering both poles and other products to specify the dimensions of material to be used

for each product.

Similar specifications should cover wherever necessary the amount and kinds of defect admissible in products sold by the linear foot or the character of the material held to be merchantable for these purposes. This is of special importance in the case of valuable products like telephone poles and stulls which usually require the best grades of timber. Unless Forest Service specifications are available, the current specifications of local associations of pole dealers and the like with regards to the area of defect admitted in the butts of poles of various diameters and similar points affecting merchantability should be followed.

Requirements of Purchasers.

The requirements of purchasers will be similar to those specified on page 6. If products sold by the linear foot are to be cut in several standard lengths, purchasers may be required to pile or deck each length separately, provided this is practicable and is necessary to permit economical measurement.

Measurement.

Measurements of length only are required. Where pieces are cut in uniform, standard lengths, actual measurement is necessary only in doubtful cases and at short intervals to check the lengths employed by the choppers. When several products are cut in the same sale, or prices depend upon both diameter and length, a similar current check should be made of the diameter of linear-foot material.

The standard allowance for trimming in cutting telephone poles is 1 inch for each 5 feet of length. Penalty measurements for lengths in excess of the trimming allowance will follow the provisions of the contract in accordance with the procedure outlined under "Penalty scale," page 27. Wherever advisable sale agreements should specify trimming allowances for other classes of material.

Board-Foot Equivalents.

If desirable, sale agreements may specify the equivalent in a thousand feet board measure for a stated number of linear feet. This facilitates the application of a flat stumpage rate. As a standard practice, however, it is preferable to require payment on a linear-foot basis.

Stamping and Numbering.

Each stick measured must be stamped on at least one end. Each pile of material measured should be numbered with crayon in the case of lagging, posts, fence poles, converter poles, or other material individual pieces of which are small and of little value. The number of pieces in each pile and their linear-foot contents will be entered opposite the pile number in the scale book. Large pieces, like telephone poles, piling, and 16-foot stulls, equivalent in value to saw logs, should each receive a number. The scale of each piece should be entered opposite its number in the scale book.

Check Measurements.

Check measurements will be made in accordance with the instructions for "Check scaling," page 28, and for "Check measurements," page 32.

Combined Linear and Diameter Measurements.

Where the market value of products like telephone poles and stulls varies widely in accordance with top diameter as well as length, a schedule of stumpage rates for the various lengths and sizes should be used. In such sales the top diameter of each piece must be accurately measured, an average diameter being obtained in the case of sticks of irregular shape. Diameters will be averaged to the nearest inch, unless taking the next lower inch has been agreed upon in advance with the purchaser and is specifically required by the sale agreement. If different lengths are cut, they should be measured on not less than 25 per cent of the pieces. Every piece should be given a separate number and entry in the scale book, as in the case of saw logs.

COUNTING

Policy.

Hewn ties sold by the piece, in accordance with the standard practice of the Forest Service, will be counted. Ties will also be counted in sales where their board-foot contents are specified by the sale agreement. In the exceptional cases in which ties are scaled the instructions under scaling will be followed. Shingle bolts will be counted when contracts specify that the number of bolts to the cord will be determined by the scaler.

Lagging, poles, posts, etc., will be counted when sold by the

piece.

Merchantable Timber.

The instructions under "Definition of merchantable logs," page 5, will be followed unless otherwise provided in the sale agreement. Contract requirements should conform with the local market specifications of the product concerned. Special contract clauses should be used to designate unmistakably the maximum and minimum sizes of pieces which are to be counted rather than scaled. Such clauses should include any specifications as to defect or class of material necessary to establish beyond question what timber is merchantable for these products.

Requirements of Purchasers.

The requirements of purchasers should be similar to those outlined on page 6.

Stamping and Numbering.

When counted, each stick of mine timbers, ties, posts, or poles

must be stamped on at least one end.

Each pile of material must be numbered with crayon even though it will be removed immediately. The number of pieces will be entered opposite the number of the pile in the scale book.

Check Measurements.

Check measurements will be made in accordance with the instructions under "Check scaling," page 28, and "Check measurements" page 32.

Sample sheets of Forms 285, 231 and 651, on pages 86, 84, 88, and 90 of the appendix show the proper method of keeping scale

records of saw timber.

A sample sheet of Form 285 on page 96 of the appendix shows standard methods of recording measurements and counts of telephone poles and piling sold by the linear foot and piece.

A sample sheet of Form 648, page 98 of the appendix, shows

the standard method of recording measurements and counts of

mining timbers sold by the linear foot, and ties and posts sold by the piece. A method of recording ties only is shown on page 100, Form 648.

A sample sheet of Form 285, page 92 of the appendix, shows

the standard method of recording cubic feet.

A sample sheet of Form 648, page 94 of the appendix, shows the standard method of recording measurements of fuel wood sold by the cord.

WEIGHING

Bark may be sold by the ton when this method accords with the best trade practice of the region and scales are available on which weights may be taken by forest officers or checked when taken by agents of common carriers. If the long rather than the standard ton is to be used, this must be specified in the sale agreement.

RECORDS AND REPORTS

Scale Books.

The scale or measurement of logs or other material will be entered by scalers directly in one of the following standard scale books, unless not suitable, in which case authority to use a special form of scale book should be secured from the Forester:

Form 231 (small size; for "Free use," "Sales at cost," and

"Class A and B sales").

Form 285 (large size). Form 285a (small size).

Form 285b (large size; used in cooperative scaling).

Form 648 (small size only; used in taking up special products).

Form 651 (large size only).

Form 122 (Comparative Scale Book, for use in check scaling); revised 1927.

Scale records will not be entered in other notebooks or on loose slips of paper to be transferred to scale books later, except under exceptional conditions where the cost of scaling would be mate-

rially increased or the purchaser seriously inconvenienced.

Temporary scale records must be transferred to the regular scale book as soon as practicable and the temporary record fastened permanently to the page of the scale book on which the entries are made. The original scale books, after all entries have been made and checked, will be kept in the supervisor's office in all advertised sales, and in the ranger's office in unadvertised sales. Logs, pieces, or piles of material should be numbered and their scale, cubic contents, linear feet, number of sticks, or number of cords, with the other data called for on these

forms, entered opposite each serial number in accordance with

the instructions on numbering, pages 9, 33, 36, and 37.

When pieces are scaled as two or more logs the scale allowed for the separate lengths will be added and the total sum recorded

as one log.

Similarly, when pieces are measured by the cubic foot as two or more logs, the dimensions of the whole piece should be entered under a single serial number, the cubic contents of the separate lengths added, and the total recorded as one log.

So far as scaling forms allow, the following information should be given for each class of material scaled, measured, or counted:

Saw timber: Serial number of each log, length, net scale, and deductions for defect.

Poles and piling (where sold on piece basis of specified length and diameter): Serial number of each piece, length. diameter.

Cord material: Serial number of each rick, dimensions of rick in feet and tenths, and its contents in cords and fractions of cords.

Cubic-foot material: Serial number of each log, its length in

feet, net contents in cubic feet, and deductions for defect.

Linear material: Serial number of each pile and number of pieces of specified class and length.

Material counted: Serial number of each pile and number of

pieces, by special class and length if necessary.

Material weighed: Number of pounds or tons with identifica-

tion by car shipment or otherwise.

Where no column is provided for cull the net scale of partially defective logs will be entered in the space provided opposite the log number, and the cull deduction (enclosed in a circle thus—6) will be recorded in the upper left-hand corner. The gross scale of logs which are wholly cull may be handled in the same manner, except that the word "cull" or the letter "c" will be substituted for the net scale. Entries of the diameter of saw logs and notes on the kind of defect are desirable, in addition to those specified above. They may be required in the discretion of the regional forester.

All logs scaled in tripartite land-exchange cases will be recorded in the regular sale scale books. No separate scale books or separate series of numbers will be maintained in such cases. If it is desired to credit part of the timber cut and scaled during a certain month to land exchange and this involves logs numbered, say, from "400" to "950" as entered in the scale book, a marginal note will be made on the scale-book pages recording these logs to the effect that they were scaled to the credit of "John Doe-Land Exchange 1-15-16."

Penalty-Scale Records.

Separate scale books will be kept in large sales for material covered by penalty scale under the penalty-scale clause of the sale agreement, Form 202. A separate record of such material will be kept in small sales. A single scale of all classes of timber subject to the penalty will be entered in this record, but separate entries must be carried for each class to which a different charge applies. Each set of entries should be given a heading indicating the charge applicable. The following may occur:

Material not previously scaled, to be charged for at double the

stumpage rate.

Material not previously scaled, to be charged for at the regular, or single, stumpage rate.

In exceptional cases, material previously scaled, to be charged

for at double rates.

The original log numbers of material in the latter class will be recorded in the penalty-scale record, the heading indicating that

the regular stumpage prices have already been charged.

The record of penalty scale for overrunning trimming allowance under the scaling-length of Form 202 should be noted on the original scale sheets against the number of each log concerned.

Check of Scale Books.

All additions and computations in scale books, including figures read from tables, will be checked either in the supervisor's or regional office as the regional forester may direct. If errors are found, the necessary corrections will be entered on Form 820, supplementing the last scale report of record in the sale.

Cutting Reports.

The forest officer in charge will notify the supervisor when cutting begins on any supervisor's or larger sale. The scale in all such sales will be reported to the supervisor on Form 820 or Form 820a and a duplicate retained in the ranger's files; and the cutting reports will be submitted while work is in progress, covering periods of 1, 2, 3, or 4 weeks, as may be required by the supervisor, but ordinarily ending on Saturday. On forests where a number of sales are in operation dates may be set upon which all cutting reports shall be submitted. So far as practicable the wishes and needs of purchasers should be met in fixing dates for the submission of reports.

In ranger's sales only the final report need be submitted to the

supervisor, usually on Form 202c.

In reporting timber cut from sales involving tripartite land exchanges, all material cut, including that to be used for exchange, will be reported in the usual way and Form 820 will show the total amount of money deposited by the purchaser regardless of whether deposits were for timber-sale stumpage or as special credits for land exchange. A separate cutting report Form 820 will be prepared including only the logs designated in the scale book as scaled to satisfy the land-exchange credit. The amount shown under "Deposits" should be the sum total of all credits deposited to cover the cost of land which the Governament has acquired. These cutting reports will be numbered beginning as "L-1." Many exchanges are so small that but one cutting report will be needed for each case. On the front of this special cutting report should appear the case designation of the timber sale and beneath this the designation of the land-exchange case. On the back of the form should appear a notation substantially as follows:

This report covers the scale of logs numbered — to —, inclusive, as shown on pages — to —, in scale book number — in the timber sale designated —.

If this report covers all the timber to be cut on a particular exchange, the notation should say so. It should be observed that this special cutting report duplicates timber that has already been reported on the regular timber-sale cutting report (Form 820). The officer making out the report will prepare the special Form 820 in quadruplicate, furnishing three copies to the supervisor, of which two copies must be signed by both reporting and approving officers, and one copy forwarded by the supervisor to the regional office.

Penalty-Scale Reports.

Reports of penalty scale should be made separately from those of the regular scale, preferably by using a properly labeled set of spaces below those giving the regular scale, on the face of Form 820 or Form 820a. If a penalty scale has been made previously but there is none for the period covered by a new cutting report, it will be sufficient to carry forward only the totals of the previous penalty scales, combining all species, and thus only one space on Form 820 will be needed. The circumstances of the penalty scale should be fully explained under "Remarks," or by separate letter to the supervisor, for periods during which a penalty scale has been made.

Check and Record of Cutting Reports.

As cutting reports (Form 820) are received, they should be compared with the timber-sales record card for errors in entries brought forward from the last report and for the correctness of the rates. All calculations will be checked and the information regarding the progress of the sale scrutinized. The date of the report, quantity of each class of material cut, reduced to feet, board measure, by approved converting factors, and total value of material cut since the last report and to date will be entered on the record card. The total value of the cut to date will be compared with the total deposits to prevent cutting in excess of payments.

Scale Records for Purchasers.

Upon request, copies or abstracts of cutting reports will be furnished purchasers after approval by the supervisor. If copies of Form 820 are sent, the entries on the back will be omitted. The scale record may, in the discretion of the officer in charge or of the supervisor, be opened to the purchaser at any time, but in order to avoid arguments concerning individual logs it is advisable to furnish purchasers with the total net scale of not less than 100 logs. The merchantable content of individual logs can not always be determined with exactness, and it must be appreciated by purchasers that average figures rather than the scale of individual logs must finally determine the accuracy of the scale.

Reports of the cut by subdivision of a sale area, such as the output of various subcontractors, will not ordinarily be furnished purchasers, but this may be done with the approval of the supervisor if no sacrifice of time that could be used to advantage is involved and if no interference with other duties will result. In no case will the scale of individual logs be copied on forms or in books furnished by the purchaser as is sometimes requested in order to figure the scale by another scale rule.

Report of Timber Cut and Sold.

Reports on Form 949 will be sent to the regional forester by the supervisor monthly or quarterly as may be required by the regional forester. This report will be mailed not later than the 5th of the succeeding month, even if no timber has been cut or sold during the month or quarter covered by the report. It will be compiled from all Forms 615, 202c, and 202d, which will not be placed in the closed records until after the preparation of this report. All timber for which payment is made, whether cut in sales, administrative use, or settlements, or scaled

under the provisions for penalty scale, will be included. The date of approval of the agreement or stipulation will be taken in each case as the date of sale, even though an emergency sale may have been allowed, and the date of receipt of each cutting report will be taken as the date of cutting. All data will be checked before the report is forwarded. Green and dead timber need not be reported separately except as required by the regional forester.

The amount and value of the timber cut and sold, respectively, in sales at cost will be reported separately. The amount cut

in exchange cuttings will also be reported separately.

The report should include a statement of the amount of timber previously reported as sold which will not be cut, owing to expirations, cancellations, or modifications of contracts during the period covered by the report provided the total exceeds 500,000 board feet or its equivalent. Timber resold immediately after the expiration or cancellation of a contract (see first paragraph under "When of advantage to the United States or not prejudicial to its interests," p. 104–S National Forest Manual) will not be so reported nor will it be reported as timber sold.

It will not be necessary to include in this statement the "overcut" or "undercut" in sales which were completed during the quarter.

Regional Forester's Quarterly Report.

As soon as practicable after the first of each quarter the regional forester will report to the chief of the Forest Service the amount and value of timber cut and sold separately during the preceding quarter on each forest in the region. Separate tabulation for sales at cost and exchange cuttings should be included. The report should also include a statement of the amount of timber previously reported as sold which will not be cut, owing to expirations, cancellations, or modifications of contracts during the quarter, as reported by supervisors.

Report on Miscellaneous Products.

Sales of miscellaneous forest products not convertible into board feet, such as Christmas trees, naval stores, tanbark, seedlings, etc., and the amounts removed should be reported in the spaces provided in Form 949 and, in the regional forester's report, in a footnote. So far as possible, however, the volumes of all classes of materials should be reduced to thousand feet board-measure by the use of the standard converting factors.

APPENDIX

Table 1.—Scribner decimal C log rule
6 TO 18 FOOT LOGS

						Len	gth—:	feet					
Diameter, inches	6	7	8	9	10	11	12	13	14	15	16	17	18
				(Conte	nts—t	oard	feet i	n tens	,			
6	0.5 .5 1 1 2		0.5 1 1 2 3	0.5 1 1 2 3	1 1 2 3 3	1 2 2 3 3	1 2 2 3 3	1 2 2 3 4	1 2 2 3 4	1 2 2 3 5	2 3 3 4 6	2 3 3 4 6	2 3 3 4 6
11 12 13 14 15 16 17 18 19 20	2 3 4 4 5 6 7 8 9	2 3 4 5 6 7 8 9 10 12	3 4 5 6 7 8 9 11 12 14	3 4 5 6 8 9 10 12 13 16	4 5 6 7 9 10 12 13 15	4 5 7 8 10 11 13 15 16 19	4 6 7 9 11 12 14 16 18 21	5 6 8 9 12 13 15 17 19 23	5 7 8 10 12 14 16 19 21 24	6 7 9 11 13 15 17 20 22 26	7 8 10 11 14 16 18 21 24 28	7 8 10 12 15 17 20 23 25 30	8 9 11 13 16 18 21 24 27 31
21	12 13 14 15 17 19 21 22 23 25	13 15 16 18 20 22 24 25 27 29	15 17 19 21 23 25 27 29 31 33	17 19 21 23 26 28 31 33 35 37	19 21 23 25 29 31 34 36 38 41	21 23 26 28 31 34 38 40 42 45	23 25 28 30 34 37 41 44 46 49	25 27 31 33 37 41 44 47 49 53	27 29 33 35 40 44 48 51 53	28 31 35 38 43 47 51 54 57 62	30 33 38 40 46 50 55 58 61 66	32 35 40 43 49 53 58 62 65 70	34 38 42 45 52 56 62 65 68 74
31 32 33 34 35 36 37 38 39 40	27 28 29 30 33 35 39 40 42 45	31 32 34 35 38 40 45 47 49 53	36 37 39 40 44 46 51 54 56 60	40 41 44 45 49 52 58 60 63 68	44 46 49 50 55 58 64 67 70 75	49 51 54 55 60 63 71 73 77 83	53 55 59 60 66 69 77 80 84 90	58 60 64 65 71 75 84 87 91 98	62 64 69 70 77 81 90 93 98 105	67 69 73 75 82 86 96 100 105 113	71 74. 78 80 88 92 103 107 112 120	75 78 83 85 93 98 109 113 119 128	80 83 88 90 98 104 116 120 126 135

Table 1.—Scribner decimal C log rule—Continued

19 TO 32 FOOT LOGS

						L	ength	-feet					,	
Diam- eter, inches	19	20	21	22	23	24	25	26	27	28	29	30	31	32
					Con	tents-	—boai	rd fee	t in te	ens				
6 7 8 9 10	2 3 3 4 7	2 3 3 4 7	2 3 4 5 7	3 4 4 5 8	3 4 4 5 8	3 4 4 6 9	3 4 5 6 9	3 4 5 6 9	4 5 5 7 10	4 5 6 7 10	4 5 6 8 11	4 5 6 8 11	5 6 7 9 12	5 6 7 9 12
11121314151617181920	8 9 12 14 17 19 22 25 28 33	8 10 12 14 18 20 23 27 30 35	9 10 13 15 19 21 24 28 31 37	9 11 13 16 20 22 25 29 33 38	10 11 14 16 20 23 27 31 34 40	10 12 15 17 21 24 28 32 36 42	11 12 15 18 22 25 29 33 37 44	11 13 16 19 23 26 30 35 39 45	12 13 16 19 24 27 31 36 40 47	12 14 17 20 25 28 32 37 42 49	13 14 18 21 26 29 33 39 43 51	13 15 18 21 27 30 35 40 45 52	14 15 19 22 28 31 36 41 46 54	14 16 19 23 28 32 37 43 48 56
21 22 23 24 25 26 27 28 29 30	36 40 45 48 54 59 65 69 72 78	38 42 47 50 57 62 68 73 76 82	40 44 49 53 60 66 72 76 80 86	42 46 52 55 63 69 75 80 84 90	44 48 54 57 66 72 79 84 88 94	46 50 57 61 69 75 82 87 91	47 52 59 63 72 78 86 91 95 103	49 54 61 66 75 82 89 95 99 107	51 56 64 68 77 85 92 98 103 111	53 58 66 71 80 88 96 102 107 115	55 60 68 73 83 91 99 105 110	57 63 71 76 86 94 103 109 114 123	59 65 73 78 89 97 106 113 118 127	61 67 75 81 92 100 110 116 122 131
31	95	89 92 98 100 109 115 129 133 140 150	93 97 103 105 115 121 135 140 147 158	98 101 108 110 120 127 142 147 154 166	102 106 113 115 126 132 148 153 161 173	106 110 118 120 131 138 154 160 168 181	111 115 122 125 137 144 161 167 175 188	115 120 127 130 142 150 167 174 182 196	120 124 132 135 148 156 174 180 189 203	124 129 137 140 153 161 180 187 196 211	129 133 142 145 159 167 187 193 203 218	133 138 147 150 164 173 193 200 210 226	138 143 152 155 170 179 199 207 217 233	142 147 157 160 175 185 206 214 224 241

TABLE 1.—Scribner decimal C log rule—Continued
6 TO 18 FOOT LOGS—Continued

						Len	gth—	feet				-	
Diameter, inches	6	7	, 8	9	10	11	12	13	14	15	16	17	18
				(Conte	nts—l	board	feet i	n tens	3		1	
41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 55 56 57 58 59 60	48 50 52 56 57 59 62 65 67 70 73 76 79 82 85 88 91 95 98	56 59 61 65 66 69 72 76 79 82 85 89 92 96 99 103 107 110 114 118	64 67 70 74 76 79 83 86 90 94 97 101 105 109 113 118 122 126 131 135	72 76 79 83 85 89 93 97 101 105 114 118 123 127 132 137 142 147 152	79 84 87 93 95 99 104 108 112 117 122 127 132 137 142 147 152 158 163 169	87 92 96 102 104 109 114 119 124 129 134 139 145 150 156 162 167 174 180 186	95 101 105 111 114 119 124 130 135 140 146 152 158 164 170 176 183 189 196 203	103 109 113 120 123 129 134 140 146 152 153 165 171 177 184 191 198 205 212 220	111 117 122 129 133 129 145 151 157 164 170 177 184 191 198 206 213 221 229 237	119 126 131 139 143 149 155 162 168 175 183 190 197 205 212 220 228 237 245 253	127 134 140 148 152 159 166 173 180 187 195 202 210 218 227 235 244 252 261 270	135 143 148 157 161 169 176 184 191 199 207 215 224 232 241 250 259 268 278 287	143 151 157 166 171 178 186 194 202 211 219 228 237 246 255 264 274 284 294 304
61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80	105 108 112 116 119 123 127 131 135 139 144 148 152 157 161 166 171 176 180 185	123 127 131 135 139 144 148 153 158 163 167 173 178 183 188 199 205 211 216	140 145 149 154 159 164 170 175 180 186 192 197 203 209 215 221 228 234 240 247	158 163 168 174 179 185 191 197 203 209 215 222 229 236 242 249 256 263 271 278	175 181 187 193 199 206 212 219 226 232 240 247 254 261 269 277 285 293 301 309	193 199 205 213 219 226 233 240 248 256 263 271 280 288 296 304 313 322 331 340	210 217 224 232 239 247 254 262 271 279 287 296 305 314 323 332 341 351 361 371	228 235 243 251 259 268 275 284 294 302 311 321 330 340 350 360 369 380 391 402	245 253 261 270 279 288 297 306 316 325 335 345 356 366 377 387 398 410 421 432	263 271 280 290 299 309 318 328 339 349 359 370 381 393 404 415 426 439 451 464	280 289 299 309 319 329 339 350 361 372 383 395 406 418 430 443 443 445 468 481 494	298 307 317 329 339 350 360 371 384 395 407 419 432 445 458 470 483 497 511 526	315 325 336 348 358 370 381 393 406 419 430 444 457 471 484 498 511 527 541 556

Table 1.—Scribner decimal C log rule—Continued
19 TO 32 FOOT LOGS—Continued

						L	ength	-feet	;				,	
Diam- eter, inches	19	20	21	22	23	24	25	26	27	28	29	30	31	32
		1			Cont	ents-	-boar	d feet	in ter	ns				
								1	<u> </u>					
41 42 43 44	151 159 166 176	159 168 174 185	167 176 183 194	175 185 192 204	183 193 200 213	191 201 209 222	199 210 218 231	207 218 227 241	215 227 236 250	223 235 244 259	230 243 253 268	238 252 262 278	246 260 270 287	254 269 279 296
45 46 47 48 49	180 188 197 205 213	190 198 207 216 225	199 208 217 227 236	209 218 228 238 247	218 223 238 248 258	228 238 248 260 270	237 248 259 270 281	247 258 269 281 292	256 268 279 292 303	266 278 290 302 314	275 288 300 313 326	286 297 310 324 337	294 307 321 335 348	304 317 331 346 359
50 51 52 53	222 231 241 250	234 243 253 263	246 256 266 276	257 268 278 289	269 280 291 302	281 292 304 316	304 316 329	304 315 329 341	316 329 342 355	328 341 354 368	339 353 367 381	351 365 380 395	363 377 392 408	374 389 405 421
54 55 56 57 58 59	259 269 279 289 300 310	273 283 294 304 315 327	287 297 309 320 331 343	300 312 323 335 347 359	314 326 338 350 363 376	328 340 353 365 379 392	341 354 367 381 394 408	355 368 382 396 410 425	369 382 397 411 426 441	382 397 411 426 442 457	396 411 426 442 457 474	410 425 441 457 473 490	423 439 455 472 489 506	437 453 470 487 505 523
60	321	338	355	372	389	406	422	439	456	473	490	507	524	541
61 62 63 64 65 66 67 68 69 70	332 344 355 367 378 391 402 415 429 442	350 362 373 387 398 412 423 437 452 465	368 380 392 406 418 432 445 459 474 488	385 398 411 425 438 453 466 480 497 512	403 416 429 445 458 473 487 502 519 535	420 434 448 464 478 494 508 524 542 558	438 452 467 483 498 515 529 546 565 581	455 470 485 503 518 535 550 568 587 605	473 488 504 522 538 556 572 590 610 628	490 506 523 541 558 576 593 611 632 651	508 524 541 561 578 597 614 633 655 674	525 542 560 580 597 617 635 655 677 698	543 561 579 599 617 638 656 677 700 721	560 579 597 619 637 659 677 699 723 744
71	454 469 483 497 511 526 540 556 572 587	478 493 508 523 538 553 568 585 602 618	502 518 534 550 565 581 597 614 632 649	526 543 559 576 592 609 625 644 662 680	550 567 585 602 619 636 654 673 692 711	574 592 610 628 646 664 682 702 722 742	598 617 635 654 673 692 710 731 752 773	622 641 661 680 700 719 739 761 782 804	646 666 686 707 727 747 767 790 812 835	670 691 712 733 754 775 796 819 842 866	694 715 737 759 781 802 824 848 872 897	717 740 762 785 807 830 852 878 902 927	741 765 788 811 834 858 881 907 933 958	765 789 813 837 861 885 909 936 963 989
79	572	602	632	662	692	722	752	782	812	842	872	902	933	96

TABLE 1.—Scribner decimal C log rule—Continued
6 TO 18 FOOT LOGS—Continued

aches							Lengt	th—fee	et				
Diameter, inches	6	7	8	9	10	11	12	13	14	15	16	17	18
Dian					Cor	ntents	boa	ird fee	et in	tens			
Ins. 81 82 83 84	190 196 201 206	222 228 234 240	254 261 268 275	286 293 301 309	317 326 335 343	349 358 368 378	381 391 401 412	413 424 434 446	444 456 468 481	476 489 501 515	508 521 535 549	540 554 568 584	572 586 601 618
85 86 87 88 89 90	210 215 221 226 231 236	246 251 258 264 270 275	281 287 295 301 308 315	316 323 332 339 347 354	351 359 368 377 385 393	386 395 405 414 424 433	421 431 442 452 462 472	456 467 479 490 501 511	491 503 516 527 539 551	526 539 553 565 578 590	561 575 589 603 616 629	596 611 626 640 655 669	631 646 663 678 693 708
91 92 93 94 95 96 97 98 99	241 246 251 257 262 268 273 278 284 289	282 288 293 300 306 313 319 325 331 338	322 329 335 343 350 357 364 371 379 386	362 370 377 386 394 402 410 418 426 434	402 411 419 428 437 446 455 464 473 482	443 452 461 471 481 491 501 511 521 531	483 493 503 514 525 536 546 557 568 579	523 534 545 557 -569 581 592 603 615 627	563 575 587 600 612 625 637 650 663 675	604 616 629 643 656 670 683 696 710 724	644 657 671 685 700 715 728 743 757 772	684 698 713 728 744 759 774 789 805 820	725 740 755 771 788 804 819 836 852 869
101 102 103 104 105 106 107 108 109 110	295 301 307 313 319 325 331 337 344 350	344 351 358 365 372 379 387 394 401 408	393 401 409 417 425 433 442 450 459 467	443 452 461 470 479 488 497 506 516 525	492 502 512 522 532 542 553 563 573 583	541 552 563 574 585 596 608 619 631 642	590 602 614 626 638 650 663 675 688 700	639 652 665 678 691 704 718 731 745 758	688 702 716 730 744 758 773 788 803 817	738 753 768 783 798 813 829 844 860 875	787 803 819 835 851 867 884 900 917 933	836 853 870 887 904 921 939 956 957	885 903 921 939 957 975 995 1,013 1,032 1,050
111 112 113 114 115 116 117 118 119	356 362 369 375 382 389 396 403 410	416 423 431 438 446 454 462 470 478 487	475 483 492 501 509 519 528 537 547 556	535 544 554 563 573 584 594 605 615 626	594 604 615 626 637 648 660 672 683 695	654 665 677 688 700 713 726 739 752 765	713 725 738 751 764 778 792 806 820 834	772 785 800 814 828 843 858 873 888 904	832 846 861 876 891 908 924 940 957 973	891 906 923 939 955 973 990 1,008 1,025 1,043	951 967 984 1,001 1,019 1,037 1,056 1,075 1,093 1,112	1, 010 1, 027 1, 046 1, 064 1, 082 1, 102 1, 122 1, 142 1, 162 1, 182	1, 07(1, 088 1, 107 1, 127 1, 146 1, 167 1, 188 1, 20(1, 23(1, 25)

TABLE 1.—Scribner decimal C log rule—Continued

19 TO 32 FOOT LOGS—Continued

						I	Lengtl	h—fee	t					
Diameter, inches	19	20	21	22	23	24	25	26	27	28	29	30	31	32
					Cor	ntents	s—boa	ard fee	et in t	ens				
06 07 08 09 10	972 991 1, 010 1, 029 1, 050 1, 069 1, 089 1, 108	652 668 687 702 718 737 753 770 787 805 822 838 857 875 893 910 923 947 965 983 1,063 1,063 1,063 1,063 1,105 1,125 1,147 1,167	975 994 1, 013 1, 033 1, 054 1, 075 1, 096 1, 117 1, 138 1, 160 1, 181 1, 204 1, 225 1, 248	983 1, 001 1, 021 1, 041 1, 062 1, 082 1, 104 1, 126 1, 148 1, 170 1, 192 1, 216 1, 238 1, 261 1, 283 1, 307	985 1,006 1,027 1,047 1,068 1,089 1,110 1,131 1,154 1,177 1,200 1,223 1,246 1,271 1,294 1,319 1,342 1,367	986 1,006 1,028 1,050 1,072 1,092 1,114 1,136 1,158 1,180 1,204 1,228 1,252 1,276 1,300 1,326 1,350 1,736 1,400 1,426	983 1,006 1,027 1,048 1,071 1,094 1,117 1,138 1,160 1,183 1,206 1,229 1,254 1,279 1,304 1,329 1,354 1,485 1,485	847 869 893 912 934 958 979 1,001 1,023 1,047 1,068 1,090 1,114 1,138 1,161 1,183 1,207 1,231 1,255 1,278 1,304 1,356 1,382 1,408 1,437 1,463 1,491 1,517 1,545	995 1, 017 1, 040 1, 062 1, 087 1, 109 1, 132 1, 157 1, 181 1, 206 1, 229 1, 253 1, 278 1, 303 1, 382 1, 355 1, 382 1, 409 1, 436 1, 463 1, 492 1, 519 1, 548 1, 575 1, 604	936 961 982 1,006 1,031 1,055 1,078 1,101 1,127 1,150 1,174 1,199 1,225 1,251 1,274 1,300 1,325 1,351 1,465 1,489 1,517 1,575 1,605 1,664	945 969 996 1, 017 1, 042 1, 068 1, 092 1, 117 1, 141 1, 167 1, 242 1, 269 1, 320 1, 346 1, 373 1, 399 1, 426 1, 455 1, 455 1, 454 1, 513 1, 542 1, 571 1, 602 1, 631 1, 663 1, 692 1, 723	977 1, 002 1, 030 1, 052 1, 077 1, 105 1, 130 1, 155 1, 180 1, 233 1, 258 1, 285 1, 313 1, 340 1, 365 1, 392 1, 420 1, 448 1, 475 1, 505 1, 535 1, 565 1, 595 1, 625 1, 688 1, 720 1, 750 1, 750 1, 783	1, 010 1, 036 1, 064 1, 088 1, 113 1, 142 1, 168 1, 194 1, 219 1, 248 1, 356 1, 385 1, 411 1, 439 1, 467 1, 555 1, 586 1, 617 1, 648	1, 069 1, 099 1, 123 1, 149 1, 179 1, 205 1, 232 1, 259 1, 288 1, 315 1, 341 1, 371 1, 400 1, 429 1, 456 1, 485 1, 515 1, 544 1, 573 1, 605 1, 637 1, 669 1, 701 1, 733 1, 768 1, 800 1, 835 1, 867 1, 901
13 14 15 16 17 18 19 20	1, 189 1, 210 1, 232 1, 254 1, 276 1, 298	1, 252 1, 273 1, 297 1, 320 1, 343 1, 367	1, 314 1, 337 1, 362 1, 386 1, 411 1, 435	1, 377 1, 401 1, 426 1, 452 1, 478 1, 503	1, 439 1, 464 1, 491 1, 518 1, 545 1, 572	1, 502 1, 528 1, 556 1, 584 1, 612 1, 640	1, 565 1, 592 1, 621 1, 650 1, 679 1, 708	1, 627 1, 655 1, 686 1, 716 1, 746 1, 777	1, 690 1, 719 1, 751 1, 782 1, 814 1, 845	1, 752 1, 783 1, 815 1, 848 1, 881 1, 913	1, 815 1, 846 1, 880 1, 914 1, 948 1, 982	1,878 1,910 1,945 1,980 2,015 2,050	1, 940 1, 974 2, 010 2, 046 2, 082 2, 118	2, 003 2, 037 2, 075 2, 112 2, 149 2, 187
	2, 021	1,000	1, 200	1,023	1,000	1, 000	1, 100	1,007	1,011	1,010	2, 010	2, 000	2, 100	

Table 1.—Scribner decimal C log rule—Continued 34 TO 40 FOOT LOGS

		Length	n—feet				Length	feet .	
Diameter (inches)	34	36	3 8	40	Diameter (inches)	34	36	38	40
	Conter	nts—boa	ard feet	in tens		Conter	nts—boa	ard feet i	in tens
6 7 8 9	5 6 7 10	6 6 8 10	6 6 8 11	7 7 9 12	46	338 352 368 382	356 372 388 404	376 394 410 427	396 414 432 449
10	13 15 17 21 24 30 34 39 45 51	14 16 18 22 26 32 36 42 48 54	14 17 19 23 27 34 38 44 51 57	15 18 20 24 29 36 40 46 53 60	50 51 52 53 54 55 56 57 58 59	398 414 430 447 464 481 500 518 536 555	421 438 455 473 491 510 529 548 568 588	445 462 481 500 519 538 558 578 599 620	468 487 506 526 546 566 588 609 631 653
20	60 65 71 80 86 98 106 116 124 129	63 68 75 85 91 103 112 123 131	66 72 79 89 96 109 119 130 138 145	70 76 84 94 101 115 125 137 146 152	60616263646566676869	575 594 614 635 656 677 699 721 744 767	608 629 650 672 694 717 740 763 787 812	642 664 687 710 733 757 781 806 831 857	676 699 723 746 771 796 824 848 871 901
30	140 151 156 167 170 186. 196 218 226 238	148 160 166 176 180 197 208 232 240 252	156 169 175 186 190 208 219 244 254 266	164 178 184 196 200 219 230 258 266 280	70		837 862 \$88 914 941 968 996 1,024 1,053 1,082	883 910 937 965 993 1,022 1,051 1,081 1,112 1,142	930 958 980 1, 010 1, 040 1, 070 1, 100 1, 130 1, 170 1, 20
40 41 42 43 44 45	256 270 286 296 314 322	270 286 302 314 332 342	286 302 318 332 352 360	300 318 336 348 370 380	80	1, 078 1, 108 1, 137 1, 167	1, 112 1, 142 1, 173 1, 202 1, 236 1, 262	1, 174 1, 205 1, 238 1, 271 1, 305 1, 334	1, 23 1, 26 1, 30 1, 33 1, 37 1, 40

Table 1.—Scribner decimal C log rule—Continued
34 TO 40 FOOT LOGS

		Lengtl	h—feet				Length	îeet	
Diameter (inches)	34	3 6	38	40	Diameter (inches)	34	3 6	3 8	40
	Conte	nts—bos	ard feet	in tens		Conter	its—boa	ard feet i	n tens
	1, 222 1, 252 1, 280 1, 310 1, 338 1, 368 1, 396 1, 426 1, 456 1, 488 1, 518 1, 548 1, 578 1, 610 1, 640 1, 672 1, 706	1, 292 1, 326 1, 356 1, 356 1, 386 1, 416 1, 450 1, 510 1, 542 1, 576 1, 608 1, 638 1, 672 1, 704 1, 738 1, 770 1, 806	1,364 1,400 1,432 1,464 1,494 1,530 1,562 1,592 1,628 1,662 1,698 1,730 1,764 1,798 1,834 1,868 1,906	1, 436 1, 474 1, 506 1, 540 1, 540 1, 574 1, 610 1, 644 1, 676 1, 714 1, 750 1, 786 1, 820 1, 856 1, 894 1, 930 1, 966 2, 006	103	1,774 1,808 1,842 1,878 1,912 1,950 1,984 2,020 2,054 2,092 2,128 2,164 2,204 2,244 2,284 2,324	1,842 1,878 1,914 1,950 1,990 2,026 2,064 2,100 2,140 2,176 2,214 2,254 2,292 2,334 2,376 2,418 2,460 2,502	1, 944 1, 982 2, 020 2, 058 2, 100 2, 138 2, 178 2, 216 2, 258 2, 296 2, 338 2, 378 2, 420 2, 464 2, 508 2, 552 2, 596 2, 642	2, 046 2, 086 2, 126 2, 166 2, 210 2, 250 2, 294 2, 334 2, 376 2, 416 2, 460 2, 504 2, 546 2, 594 2, 686 2, 734 2, 780

Table 2.—Deduction for rectangular defects
[20 per cent deducted for kerf from solid board-foot contents]

End]	Leng	th of	defe	ct—:	feet						
dimen- sions,	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
inches						Con	tents	s—bo	ard	feet	in te	ns					
2 x 3 4 5 6	0.5 .5	0. 5 . 4 . 5	. 5	0. 5 . 5 . 5	0. 5 . 5 . 5	0. 5 . 5 . 5	0. 5 . 5 1	0. 5 . 5 1 1	1	1	. 5 1 1	1 1 1	1 1 1	1 1 1	1 1 1	1 1 1 2 2	1 1 2 2
7 3 x 4 5 6 7 8 9	.5 .5 .5 .5 .5 .5	.5 .5 .5 .5 1	.5 .5 .5 .1 1	.5 .5 .5 1 1 1	.5 1 1 1 1 1 2	1 1 1 1 1 2 2	1 1 1 1 2 2 2 2	1 1 1 2 2 2 2 2	1 1 1 2 2 2	1 1 1 2 2 2 2 2 3	1 1 2 2 2 3	1 2 2 2 3 3 3	1 1 2 2 3 3 3 3	2 1 2 2 3 3 3 3	2 1 2 2 3 3 4 4	2 2 2 3 3 4	2223344
11 4 x 5 6 7 8 9 10 11 12 13	5 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 2 2	1 1 1 1 1 1 2 2 2	2 1 1 1 1 2 2 2 2 2 2 2	2 1 1 1 2 2 2 2 2 3 3	2 1 1 2 2 2 2 3 3	2 1 2 2 2 2 3 3 3	2 1 2 2 3 3 3 4 4	3 2 2 2 3 3 3 4 4 4	3 2 2 2 3 3 3 4 4 5	3 2 2 3 3 4 4 4 5	3 2 2 3 3 4 4 4 5 5	4 2 3 3 3 4 4 5 5 6	4 2 3 4 4 5 5 6	4 2 3 4 4 5 5 6 6	4 3 3 4 4 5 6 6 7	4 334455667
5 x 6 7 8 9 10 11 12 13 14 15 16	1 1 1 1 1 1 2 2 2 2	1 1 1 2 2 2 2 2 2 2 2 2 3	1 1 2 2 2 2 2 2 3 3 3	1 2 2 2 2 3 3 3 4 4	2 2 2 3 3 3 4 4 4 4	2 2 2 3 3 4 4 4 4 5	2 2 3 3 3 4 4 4 5 5 5 5	2333344455566	2 3 3 4 4 5 5 6 6 6	3 3 3 4 4 5 5 6 6 6 7	3 3 4 4 5 5 6 6 7 7	3 4 4 4 5 6 6 6 7 8 8	3 4 4 5 5 6 6 7 7 8 9	3 4 5 5 6 6 7 7 8 8 9	4 4 5 5 6 7 7 8 8 9	4 4 5 6 6 7 8 8 9 10	4
6 x 7	1112222233333334	1 2 2 2 2 3 3 3 3 4 4 4 4 4 4 4 4 4 4 4 4	222233334444555555	222333344445556666	233334444555666677	333344455556667788	33444455666778888	3444455 5667778899	3 4 4 5 5 6 6 7 7 8 8 9 9 10 10	4 4 5 5 6 6 7 7 8 8 9 9 10 10 11	4 4 5 6 6 7 7 8 8 9 10 10 11 11 11	4 5 5 6 7 7 8 8 9 10 10 11 11 11	4. 56 66 78 89 10 10 11 12 12 13 13	5 6 7 7 8 9 10 10 11 12 12 13 14	5 6 6 7 8 9 10 11 12 12 13 14 14 15 16	5 6 7 8 9 10 11 11 12 13 14 14 15 16 17	

Table 2.—Deduction for rectangular defects—Continued

						L	ength	of of	lefect	t—fee	et					
End di- mensions, inches	21	22	23	24	25	26	27	28	29	30	31	32	34	36	38	40
menes					C	onte	ents-	-boa	rd fe	et in	tens					
x 3. 4. 5. 6. 7. x 4. 5. 6. 7. 8. 9. 10. 11. 12. 13. 14. 15. 16. x 7. 8. 9. 10. 11. 12. 13. 14. 15. 16. 17. 18. 19. 20. 21. 22.	1 1 1 1 2 2 2 2 2 3 3 3 4 4 4 5 6 6 6 7 7 4 5 6 6 6 7 8 8 9 9 10 11 11 11 16 16 16 17 18 18 18 18 18 18 18 18 18 18 18 18 18	1 1 1 1 1 2 2 2 2 2 3 3 4 4 4 4 5 5 6 6 6 7 7 8 9 10 11 12 12 13 14 15 16 16 17 18 18 18 18 18 18 18 18 18 18 18 18 18	1 2 2 2 2 2 3 3 4 4 4 5 5 6 6 7 7 8 5 5 6 7 8 8 9 10 11 12 12 13 14 15 16 17	1 2 2 2 2 2 2 3 3 4 4 5 5 6 6 6 7 8 8 9 10 11 12 13 13 14 14 15 16 16 17 17 18 18 18 18 18 18 18 18 18 18 18 18 18	1 1 1 2 2 2 2 2 2 2 2 3 4 4 4 5 5 6 6 7 7 8 8 9 10 11 12 12 13 14 15 16 17 18 18 18 18 18 18 18 18 18 18 18 18 18	1 1 2 2 2 2 3 3 4 4 5 5 6 6 7 8 8 9 5 6 7 8 9 10 11 12 13 14 7 8 9 10 11 12 13 14 15 16 17 18 19 20 1 22 23	1 1 2 2 3 3 4 4 5 5 6 6 6 7 8 9 9 10 11 12 13 14 15 16 16 17 18 19 19 19 19 19 19 19 19 19 19 19 19 19	1 1 1 2 2 3 3 4 4 5 6 6 6 7 7 7 8 9 10 11 12 13 14 15 16 17 18 19 19 19 19 19 19 19 19 19 19 19 19 19	7 8 9 10 11 12 13 14 14 15 8 9 10 12 13 14 15 16 17	1 2 2 2 3 3 4 4 5 6 6 7 8 9 10 10 6 7 8 9 10 11 12 13 14 15 16 17 18 19 19 20 22 23 24 25 26 26 26 27 28 28 28 29 20 20 20 20 20 20 20 20 20 20 20 20 20	1 2 2 2 3 2 3 4 4 5 6 6 7 7 8 9 10 11 12 13 14 16 17 19 20 21 22 24 25 26 27	1 2 2 3 3 3 3 4 4 5 6 6 7 8 9 9 10 11 12 13 14 15 16 17 19 19 19 19 19 19 19 19 19 19 19 19 19	7 8 9 10 11 12 14 15 16 17 18	10 12 13 14 16 17 19 20 22 23 24 26 27 29	13 8 9 10 11 13 14 15 16 18 19 20 11 12 14 15 17 18 20 21 23 24 26 27 29 30 32	2 2 3 3 4 3 4 5 6 6 7 8 9 5 6 6 7 8 9 10 11 12 13 14 16 18 19 11 13 14 16 18 19 11 13 14 16 18 19 11 13 14 16 18 19 11 11 11 11 11 11 11 11 11 11 11 11

Table 2.—Deduction for rectangular defects—Continued

							Leng	gth of	f defe	et—	feet						
End dimen- sions,	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
inches						Cor	itent	s—b	oard	feet	in te	ns					
7 x 8 9 10 11 12 13 14 15 16 17 18 20 21 22 23 24 8 x 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30	3 4 4 4 4 5 5 5 5 6 6 6 6	455556 2333344455556666677778	7 7 7 8 8 8 9 9	4 4 4 4 5 5 5 6 6 6 6 7 7 7 8 8 8 3 4 4 4 4 5 5 6 6 6 6 7 7 7 7 8 8 8 9 9 9 9 9 9 9 9 9 9 9 9 9		6 7 8 8 9 10 10 11 11 12 12 12 13 13	4 5 5 6 6 6 7 7 7 8 8 9 9 10 10 11 11 5 5 6 6 6 7 7 8 9 9 10 10 11 11 11 12 12 13 13 14 14 15 15	5 6 6 7 7 8 8 9 9 10 11 11 12 12 12 12 13 13 14 15 16 16 17	5 6 6 7 7 8 8 9 10 10 11 11 12 12 13 13 14 15 16 17 17 18 19	5 6 7 7 8 8 9 10 10 11 12 13 13 14 15 6 7 8 8 9 10 10 11 12 12 13 13 14 15 16 17 18 18 19 19 19 19 19 19 19 19 19 19 19 19 19	6 77 8 8 9 10 10 11 12 13 14 14 15 16 7 7 8 9 10 11 12 13 13 14 15 16 16 17 18 19 19 19 19 19 19 19 19 19 19 19 19 19	6 7 8 9 10 11 12 13 14 15 15 16 17 7 8 9 10 11 12 13 14 15 15 16 17 18 19 19 19 19 19 19 19 19 19 19 19 19 19	11 12 13 14 15 16 16 17 18 8 9 10 11 12 13 14 15 15 16 17 18 19 20 21 22 23 24 25	13 14 15 16 17 17 18 19 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 24 25 26	11 12 13 14 15 16 17 18 18 19 20 9 10 11 12 13 14 15 16 17 18 19 20 21 21 22 23 24 25 26 27 28	21 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29	15 16 17 18 19 20 21 21 22 10 11 12 13 14 15 16 17 18 19 20 21 22 23 25 26 27 28 29 30 31

Table 2.—Deduction for rectangular defects—Continued

						Lei	ngth	of de	efect	s—fe	et					
End di- mensions, inches	21	22	23	24	25	26	27	28	29	30	31	32	34	36	38	40
					(Cont	ents-	-boa	rd fe	et in	ten	S				
x 8	17 18 19 20 21	8 9 10 11 12 13 14 15 16 17 18 20 21 22 23 24 25	9 10 11 12 13 14 15 16 17 18 19 20 21 23 24 25 26	15 16 17 18 19 20 21 22 24 25 26	9 10 12 13 14 15 16 18 19 20 21 22 23 24 26 27 28	10 11 12 13 15 16 17 18 19 21 22 23 24 25 27 28 29	10 11 13 14 15 16 18 19 20 21 23 24 25 26 28 29 30	10 12 13 14 16 17 18 20 21 22 24 25 26 27 29 30 31	11 12 14 15 16 18 19 20 22 23 24 26 27 28 30 31 32	11 13 14 15 17 18 20 21 22 24 25 27 28 29 31 32 34	12 13 14 16 17 19 20 22 23 25 26 27 29 30 32 33 35	18 19 21 22 24 25 27 28 30 31 33 34	13 14 16 17 19 21 22 24 25 27 29 30 32 33 35 36 38	17 18 20 22 24 25 27 29 30 32 34 35 37	16 18 20 21 23 25 27 28 30 32 34 35 37 39	15 17 19 21 22 24 26 28 30 32 34 35 37 39 41 43 45
x 9	11 12 13 15 16 17 18 19 20 21 22 24 25 26 27	11 12 13 14 15 16 18 19 20 21 22 23 25 26 27 28 29 31 32 33 34 35	11 12 13 15 16 17 18 20 21 22 23 25 26 27 28 29 31 32 33 34 36 37	15 17 18 19 20 22 23 24 26 27 28 29 31 32 33 35 36 37	12 13 15 16 17 19 20 21 23 24 25 27 28 29 31 32 33 35 36 37	12 14 15 17 18 19 21 22 24 25 26 28 29 31 32 33 35 36 37 39 40	35 36 37 39 40 42	37 39 40 42 43	39 40 42 43 45	38 40 42 43 45 46	15 17 18 20 21 23 25 26 28 30 31 33 35 36 40 41 43 45 46 48 50	20 22 24 26 27 29 31 32 34 36 38 39 41 43 44 46 48 49	38 40 42 44	19 21 23 25 27 29 31 33 35 36 40 41 44 46 48 50 52 54 56	28 30 32 34 36 39 41 43 45 47 49 51 53 57	19 21 23 26 28 30 32 34 36 38 41 43 45 47 49 51 53 55 58 60 62 64

Table 2.—Deduction for rectangular defects—Continued

																		-
End							Leng	th of	defe	ect—	feet							
dimen- sions, inches	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	1
21201205						Cor	itent	s—b	oard	feet	in te	ns						
9 x 10	233333444455555666667777	33444455556667778888899	4 4 4 5 5 6 6 6 7 7 8 8 8 9 9 9 10 10 10 11	4 5 5 5 6 6 7 7 8 8 8 9 9 10 10 11 11 11 12 12 13	5 5 6 6 7 7 8 8 9 9 10 11 11 12 12 13 14 14	11 12 12 13	6 7 7 8 8 9 10 11 11 12 13 13 14 14 15 16 17 17 18	7 7 8 9 9 10 11 11 12 13 13 14 15 16 16 17 18 18 19 20	7 8 9 10 11 12 13 14 14 15 16 17 17 18 19 20 21 22	8 9 10 11 12 13 14 15 16 16 17 18 19 20 21 22 23 23	8 9 10 11 12 13 13 14 15 16 17 18 18 19 20 21 22 23 24 24 25	9 10 11 12 13 14 14 15 16 17 18 19 20 21 22 22 23 24 25 26 27	10 11 12 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29	10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 26 27 28 29 30 31	16 17 18 19 21 22 23 24	11 13 14 15 16 17 18 19 21 22 23 24 25 26 27 28 30 31 32 33 34	12 13 14 16 17 18 19 20 22 23 24 25 25 31 32 34 35 36	
10 x 11	33344445555666667777788	4 4 4 5 5 6 6 6 6 7 7 7 8 8 8 9 9 9 10 10	4 5 6 6 6 7 7 8 8 8 9 10 10 10 11 11 11 12 12	5 6 7 7 7 7 8 8 9 9 10 10 11 11 12 12 13 13 14 14	6 6 7 7 8 9 10 10 11 11 12 12 13 13 14 14 15 15 16	7 7 8 8 9 10 10 11 11 12 13 13 14 14 15 16 16 17 17 18	7 8 9 10 11 11 12 13 13 14 15 16 17 17 18 19 19 20	8 9 10 10 11 12 12 13 14 15 16 17 18 18 19 20 21 21 22	9 10 10 11 12 13 14 14 15 16 17 18 18 19 20 21 22 22 23 24	10 10 11 12 13 14 15 16 16 17 18 19 20 21 22 23 24 25 26	10 11 12 13 14 15 16 17 18 19 20 21 21 22 23 24 25 26 27 28	11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30	12 13 14 15 16 17 18 19 20 21 22 23 25 26 .27 28 29 30 31 32	12 14 15 16 17 18 19 20 22 23 24 25 26 27 28 29 31 32 33 34	13 14 16 17 18 19 20 22 23 24 25 26 28 29 30 31 32 34 35 36	14 15 16 18 19 20 22 23 24 25 27 28 29 30 32 33 34 35 37 38	16 16 17 19 20 21 23 24 25 27 28 29 31 32 33 35 36 37 39 40	0 2

Table 2.—Deduction for rectangular defects—Continued

				1		L	ength	of d	lefec	t—fe	e t					
End di- mensions, inches	21	22	23	24	25	26	27	28	29	30	31	32	34	36	38	40
				·	(Cont	ents-	–boa	rd fe	et in	tens	S				1
x 10	25 26 28 29 30 32 33 34 35 37 38 15 17 18 20 21 22 27 28 29 30 31 31 31 31 31 31 31 31 31 31 31 31 31	15 16 17 18 20 21 22 24 25 26 28 29 30 32 33 34 36 37 38 40 16 18 19 21 22 23 24 25 26 28 29 30 31 21 21 21 21 21 21 21 21 21 21 21 21 21	36 37 39 40 41 17 18 20 21 23 25 26 28 29 31 32 34 35 37 38 40 41	32 33 35 36 37 39 40 42 43 18 19 21 22 24 26 27 29 30 32 34 35 37 38 40 42 43	15 16 18 20 21 22 24 26 27 28 30 32 33 34 40 42 44 45 20 22 23 25 27 28 30 40 42 44 45 20 21 21 21 21 21 21 21 21 21 21 21 21 21	16 17 19 20 22 23 25 27 28 30 31 33 34 41 42 44 45 57 19 21 23 24 26 28 29 31 33 34 45 47	16 18 19 21 23 24 26 28 29 31 32 34 36 37 39 40 42 44 45 47 49 20 31 32 34 40 41 43 45 47 49 49 49 49 49 49 49 49 49 49 49 49 49	17 18 20 22 24 25 27 29 30 32 34 43 45 47 49 50 21 22 24 26 28 30 32 34 45 47 49 50 49 49 50	17 19 21 23 24 26 28 30 31 33 35 37 38 40 42 44 45 47 49 50 52 27 29 31 33 35 37 38 40 42 44 44 45 47 49 50 50 40 40 40 40 40 40 40 40 40 40 40 40 40	18 20 22 23 25 27 29 31 32 34 36 38 40 41 43 45 47 49 50 52 54 22 24 26 38 40 42 44 46 48 50 52 54	19 20 22 24 26 28 30 32 33 35 37 39 41 43 45 46 48 50 52 54 56 27 29 31 33 35 37 39 41 43 45 46 48 50 50 50 50 50 50 50 50 50 50 50 50 50	19 21 23 25 27 29 31 33 35 36 38 40 42 44 46 50 52 54 56 58 30 32 34 36 38 41 43 45 55 58 55 58	39 41 43 45 47 49 51 53 55 57 59 61 25 27 29 32 34 43 45 48 50 52 54 57 59 61	48 50 52 54 56 63 65 26 29 31 34 36 38 41 43 46 48 50 53 55 58 60 62 63 65 65 65 65 65 65 65 65 65 65	39 41 43 46 48 50 52 55 57 59 62 64 66 68 33 35 38 41 43 46 48 51 53 56 66 68 68 68	72 29 32 35 37 40 43 45 48 51 53 56 59 61 64 67 69
29 30	41															

Table 2.—Deduction for rectangular defects—Continued

							Leng	th of	f defe	ect—	feet						
End dimen- sions,	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	21
inches			'			Cor	ntent	s—b	oard	feet	in te	ns					
11 x 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 12 x 13 14 15 16 17 18 19 20	4444555566667777888899 445555666	4 5 6 6 6 6 7 7 7 8 8 8 9 9 10 10 11 11 11 5 6 6 6 6 7 7 7 7 8 8 8 8 8 8 8 8 8 8 8 8	5 6 6 7 7 7 8 8 9 9 10 10 11 11 11 12 12 13 13 13 6 7 7 8 8 9 9 10	6 77 78 88 9 9 10 10 11 11 12 12 13 13 14 14 15 15 7 8 8 9 10 10 11 11 11 11 11 11 11 11 11 11 11	7 8 8 9 10 11 11 12 12 13 13 14 15 16 16 17 18 8 9 10 10 11 11 12 12 13 13 14 15 16 16 17 18	8 9 9 10 111 112 13 13 14 15 16 16 16 17 18 18 19 20 11 11 12 12 13 14 14 14	9 10 10 11 12 13 14 15 16 17 18 18 19 20 21 21 22 10 11 12 13 14 15 16 17 18 18 19 20 11 11 12 12 13 14 14 15 16 16 16 16 16 16 16 16 16 16 16 16 16	10 10 11 12 13 14 15 15 16 17 18 19 20 21 22 23 23 24 11 12 13 14 15 15 16 17 18 19 19 19 20 21 21 21 21 21 21 21 21 21 21 21 21 21	11 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 26 26 12 13 14 15 16 17 18 19 19 20 21 21 21 21 21 21 21 21 21 21 21 21 21	14 15 16 17 18 19		13 14 15 16 18 19 20 21 22 23 24 25 26 28 29 30 31 32 33 16 17 18 19 20 21 22 23 24 25 26 28 29 20 21 20 21 20 20 20 20 20 20 20 20 20 20 20 20 20	16 18	15 16 17 19 20 21 22 24 25 26 27 29 30 31 32 34 35 36 37 18 19 20 22 24 25 27 29 27 29 20 21 20 21 20 21 20 21 20 20 20 20 20 20 20 20 20 20 20 20 20	16 17 18 20 21 22 24 25 26 28 29 30 32 33 34 36 37 38 40 19 20 22 23 24 25 29 29 29 29 29 29 29 20 20 20 20 20 20 20 20 20 20 20 20 20	17 18 20 21 22 24 25 26 28 29 31 32 33 35 36 38 39 40 42 20 21 23 24 26 27 29 30	TINDENER AND

Table 2.—Deduction for rectangular defects—Continued

						Le	ngth	of d	lefec	t—fe	et					
End di- nensions, inches	21	22	23	24	25	26	27	28	29	30	31	32	34	36	38	40
					C	onte	nts-	-boa	rd fe	et in	tens	3				
x 12	32 34 35 37 38 40 42 43 45 46 22 24 25 27 29	21 23 24 26 27 29 31 32 34 45 47 48 22 25 26 28 30 32 33 32 33	22 24 25 27 29 30 32 34 35 37 39 40 42 44 46 47 49 51 26 28 29 31 33 35 35 37 39 30 30 30 30 30 30 30 30 30 30 30 30 30	32 33 35 37 39 40 42 44 46 48 49 51 53 25 27 31 33 35 35 35 37 39 40 40 40 40 40 40 40 40 40 40 40 40 40	26 28 29 31 33 35 37 38 40 42 44 46 48 50 51 53 55 55 56 36 36 36 38	32 34 36 38 40 42 44 46 48 50 51 53 55 57 29 31 33 35 40	36 38 40 42 44 46 48 50 51 53 55 57 59 28 30 32 35 37 39 41	37 39 41 43 45 47 49 51 53 55 57 60 62 29 31 34 43 43 43 44 43	36 38 40 43 45 47 49 51 53 55 60 62 32 35 37 42 44	29 31 33 35 37 40 42 44 46 48 51 53 55 62 64 66 31 34 43 44 43 44 46 48 48 48 48 48 48 48 48 48 48 48 48 48	30 32 34 36 39 41 43 45 48 50 52 55 57 59 61 64 68 32 45 47	33 35 38 40 42 45 47 49 52 54 56 61 63 68 68 70 38 41 44 46 46 46 47	32 35 37 40 42 45 47 50 52 55 57 60 62 65 67 72 75 75 86 87 88 88 88 88 88 88 88 88 88 88 88 88	34 37 40 42 45 48 50 53 58 61 63 69 71 74 77 79 40 43 46 49 49 40 40 40 40 40 40 40 40 40 40	36 39 42 45 47 50 53 56 59 61 64 67 70 72 75 81 84 40 43 46 49 52 55 58	70 73 76 79 82 85 88 42 45 48 51 54 58 61

Table 2.—Deduction for rectangular defects—Continued

		Length of defect—feet															1
End dimen- sions, inches	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	2(
inches						Con	tents	—bo	ard f	eet i	n ten	ıs					
12 x 21 22 23 24 25 26 27 28 29 30	7 7 7 8 8 8 9 9 9	8 9 10 10 10 11 11 11 12 12	10 11 11 12 12 12 13 13 14 14	12 12 13 13 14 15 15 16 16 16	13 14 15 15 16 17 17 18 19	17 17 18 19 19 20 21	18 19 20 21 22 22 23	26	20 21 22 23 24 25 26 27 28 29	22 23 24 25 26 27 28 29 30 31	28 29 30 31 32	25 26 28 29 30 31 32 34 35 36	29 31 32 33 35 36 37	31 33 34 35 37 38 39	32 33 35 36 37 39 40 42	32 33 35 36 38 40 41 43 44 46	3 3 4 4 4 4 4
13 x 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30	5 6 6 6 7 7 7 8 8 8 9 9 10 10	6 6 7 8 8 9 10 10 11 11 12 12 13 13	7 8 9 9 10 11 11 12 13 14 14 15 16	8 9 10 10 11 12 12 13 14 15 16 16 16 17 18	10 10 11 12 12 13 14 15 16 17 17 17 18 19 20 21	12 12 13 14 15 16 16 17 18 19 20 20 21 22 23	13 14 15 16 16 17 18 19 20 21 22 23 23 24 25	14 15 16 17 18 19 20 21 22 23 24 25 26 27 28	17 18 19 20 21 22 23 24 25 26 27 28 29	18 19 20 21 23 24 25 26 27 28 29 30 32 33	18 19 21 22 23 24 25 27 28 29 30 32 33 34 35	22 23 25 26 27 29 30 31 32 34 35 36 38	21 22 24 25 26 28 29 31 32 33 35 36 37 39	22 24 25 27 28 29 31 32 34 35 37 38 40 41 43	23 25 27 28 30 31 33 34 36 37 39 41 42 44 45	25 26 28 30 31 33 35	Fr
14 x 15 16 17 18 19 20 21 22 23 24 25 26 27	6 6 6 7 7 7 8 8 8 9 9 9 10 10	7 7 8 8 9 9 10 10 11 11 11 12 12 13	8 9 10 10 11 11 12 12 13 13 14 15 15	10 10 11 12 12 13 14 14 15 16 16 17 18	11 12 13 13 14 15 16 16 17 18 19 19	13 14 15 16 17 18 18 19 20 21 22	15 16 17 18 21 20 21 21 22 23 24	16 17 18 20 21	18 19 20	19 21 22	21 22 24 25 26 27 29 30 31 33 34	22 24 25	25 27 28 30 31 33 34 36 37 39	25 27 29 30 32 33 35 36 38 40 41	27 29 30 32 34 35 37 39 40 42 44	27 28 30 32 34 35 37 39 41 43 44 46 48	יום יום יום נום נום נום ישר ישר ישר ישר

Table 2.—Deduction for rectangular defects—Continued

						Le	ngth	of d	efect	ts—fe	eet					
End di- nensions, inches	21	22	23	24	25	26	27	28	29	30	31	32	34	36	38	40
					(Conte	ents-	-boa	rd fe	et in	tens	3				
12 x 21 22 23 24 25 26 27 28 29 30	35 37 39 40 42 44 45 47 49 50	37 39 40 42 44 46 48 49 51 53	39 40 42 44 46 48 50 52 53 55	40 42 44 46 48 50 52 54 56 58	42 44 46 48 50 52 54 56 58	44 46 48 50 52 54 56 58 60 62	45 48 50 52 54 56 58 60 63 65	47 49 52 54 56 58 60 63 65 67	49 51 53 56 58 60 63 65 67 70	50 53 55 58 60 62 65 67 70 72	52 55 57 60 62 64 67 69 72 74	54 56 59 61 64 67 69 72 74 77	57 60 63 65 68 71 73 76 79 82	60 63 66 69 72 75 78 81 84 86	64 67 70 73 76 79 82 85 88 91	67 70 74 77 80 83 86 90 93 96
13 x 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30	25 27 29 31 33 35 36 38 40 42 44 46 47 49 51 53 55	27 29 31 32 34 36 38 40 42 44 46 45 50 51 53 55	28 30 32 34 36 38 40 42 44 46 48 50 52 54 56 60	29 31 33 35 37 40 42 44 46 48 50 52 54 56 58 60 62	30 32 35 37 39 41 43 46 48 50 52 54 56 58 61 63 65	32 34 36 38 41 43 45 47 50 52 54 56 59 61 63 65 68	33 35 37 40 42 44 47 49 51 54 56 68 61 63 66 68 70	34 36 39 41 44 46 49 51 63 56 58 61 63 66 70 73	35 38 40 43 45 48 50 53 55 60 63 65 68 70 73 75	36 39 42 44 47 49 52 55 60 62 65 68 70 73 75	38 40 43 46 48 51 54 56 59 62 64 67 70 73 75 78 81	39 42 44 47 50 53 55 58 61 64 67 72 75 78 80 83	41 44 47 50 53 56 59 62 65 68 71 74 77 80 83 85 88	44 47 50 53 56 59 62 66 69 72 75 78 81 84 87 90	46 49 53 56 59 63 66 69 72 76 79 82 86 89 92 96	49 52 55 59 62 66 69 73 76 80 83 87 90 94 97 101 104
14 x 15 16 17 18 19 20 21 22 23 24 25 26 27	29 31 33 35 37 39 41 43 45 47 49 51 53	31 33 35 37 39 41 43 45 47 49 51 53 55	43 45 47 49 52 54 56	34 36 38 40 43 45 47 49 52 54 56 58 60	35 37 40 42 44 47 49 51 54 56 58 61 63	36 39 41 44 46 49 51 53 56 58 61 63 66	48	39 42 44 47 50 52 55 57 60 63 65 68 71	41 43 46 49 51 54 57 60 62 65 68 70 73	53 56 59 62 64 67 70 73	43 46 49 52 55 58 61 64 67 69 72 75 78	45 48 51 54 57 60 63 66 69 72 75 78 81	60 63 67 70 73 76 79	50 54 57 60 64 67 71 74 77 81 84 87 91	67 71 74 78 82 85 89 92	71 75 78 82 86 90 93 97

Table 2.—Deduction for rectangular defects—Continued

																		_
10	nd]	Leng	th of	defe	ect—	feet						
dir	men- ons, ches	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	100
111	CHES						Con	tent	s—b	oard	feet	in te	ns					
14	x 28 29 30	10 11 11	13 14 14	16 16 17	18 19 20	21 22 22	24 24 25	26 27 28	29 30 31	31 32 34	34 35 36	37 38 39	39 41 42	42 43 45	44 46 48	47 49 50	50 51 53	and the last
15	x 16 17 18 19 20 21 22	6 7 8 8 8 9	8 9 10 10 10	10 10 11 11 12 13 13	11 12 13 13 14 15	13 14 14 15 16 17 18	14 15 16 17 18 19 20	16 17 18 19 20 21 22	18 19 20 21 22 23 24	20 22 23 24	25 26 27	22 24 25 27 28 29 31	24 26 27 28 30 32 33	29 30 32 34	27 29 31 32 34 36 37	36 38	36 38 40	
	22 23 24 25 26 27 28 29 30	9 10 10 10 11 11 11 12 12	12 12 12 13 14 14 14 14	13 14 14 15 16 16 17 17 18	16 17 18 18 19 20 20 21	18 19 20 21 22 22 23 24	20 21 22 22 23 24 25 26 27	23 24 25 26 27 28 29 30	24 25 26 28 29 30 31 32 33	28 29 30 31 32 34 35	30 31 32 34 35 36 38	32 34 35 36 38 39 41	34 36 38 39 40 42 44	37 38 40 42 43 45 46	39 41 42 44 46 48 49	43 45 47 49 50 52	44 46 48 49 51 53 55	
16	x 17 18 19 20 21 22 23 24	7 8 9 9 10 10	9 10 10 11 11 12 12 13	11 12 12 13 13 14 15 15	13 13 14 15 16 16 17 18	15 15 16 17 18 19 20 20	16 17 18 19 20 21 22 23	19 20 21 22 23 25	20 21 22 23 25 26 27 28	26 27 28 29	25 26 28 29 31 32	30 31 33 34	29 30 32 34 35 37	32 34 36 38 39	33 34 36 38 40 42	36 38 40 42 44	36 39 41 43 45 47	the same of the same of

Table 2.—Deduction for rectangular defects—Continued

						L	engtl	ofo	defec	t— f e	et					
End di- nensions, inches	21	22	23	24	25	26	27	28	29	30	31	32	34	36	38	40
					(Cont	ents-	-boa	ard fe	et ir	ı ten	S				
x 28 29 30	55 57 59	57 60 62	60 62 64	63 65 67	65 68 70	68 70 73	71 73 76	73 76 78		78 81 84	81 84 87	84 87 90	89 92 95	94 97 101	99 103 106	105 108 112
16	34 36 38 40 42 44 46 48 50 52 55 57 59 61	35 37 40 42 44 46 48 51 53 55 57 59 62	37 39 41 44 46 48 51 53 55 58 60 62 64 67	38 41 43 46 48 50 53 55 58 60 62 65 67	40 42 45 48 50 52 55 58 60 62 65 68 70	42 44 47 49 52 55 57 60 62 65 68 70 73	43 46 49 51 54 57 59 62 65 68 70 73 76	45 48 50 53 56 59 62 64 67 70 73 76 78 81	49	48 51 54 57 60 63 66 69 72 75 78 81 84	50 53 56 59 62 65 68 71 74 78 81 84 87	51 54 58 61 64 67 70 74 77 80 83 86 90	54 58 61 65 68 71 75 78 82 85 88 92 95	58 61 65 68 72 76 79 83 86 90 94 97 101	61 65 68 72 76 80 84 87 91 95 99 103 106 110	64 68 72 76 80 84 88 92 96 100 104 108 112
30 1x 17 18 19 20 21 22 23 24	63 38 40 43 45 47 49 52 54	66 40 42 45 47 49 52 54 56	69 42 44 47 49 52 54 56 59	72 44 46 49 51 54 56 59 61	75 45 48 51 53 56 59 61 64	78 47 50 53 55 58 61 64 67	81 49 52 55 58 60 63 66 69	84 51 54 57 60 63 66 69 72	53 56 59 62 65 68 71 74	90 54 58 61 64 67 70 74 77	93 56 60 63 66 69 73 76 79	96 58 61 65 68 72 75 79 82	102	108 65 69 73 77 81 84 88 92	69 73 77 81 85 89 93	73 77 81 85 90 94 98 102

Table 2.—Deduction for rectangular defects—Continued

To a d							Leng	th of	f defe	ect—	feet							
End dimen- sions, inches	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	HAI
menes						Cor	itent	s—b	oard	feet	in te	ns						
16 x 25 26 27 28 29 30	11 11 12 12 12 12 13	13 14 14 15 15 16	16 17 17 18 19 19	19 19 20 21 22 22	21 22 23 24 25 26	24 25 26 27 28 29	27 28 29 30 31 32	29 31 32 33 34 35	32 33 35 36 37 38	35 36 37 39 40 42	37 39 40 42 43 45	40 42 43 45 46 48	43 44 46 48 49 51	45 47 49 51 53 54	48 50 52 54 56 58	51 53 55 57 59 61	53 55 58 60 62 64	BI
17 x 18 19 20 21 22 23 24 25 26 27 28 29 30	8 9 10 10 10 11 11 12 12 13 13 14	10 11 11 12 12 13 14 14 15 15 16 16 17	12 13 14 14 15 16 16 17 18 18 19 20 20	14 15 16 17 17 18 19 20 21 21 22 23 24	16 17 18 19 20 21 22 23 24 24 25 26 27	18 19 20 21 22 23 24 26 27 28 29 30 31	20 22 23 24 25 26 27 28 29 31 32 33 34	22 24 25 26 27 29 30 31 32 34 35 36 37	24 26 27 29 30 31 33 34 35 37 38 41	27 28 29 31 32 34 35 37 38 40 41 43 44	29 30 32 33 35 36 40 41 43 44 46 48	31 32 34 36 37 39 41 42 44 46 48 49 51	33 34 36 38 40 42 44 45 47 49 51 53 54	35 37 39 40 42 44 46 48 50 52 54 56 58	37 39 41 43 45 47 49 51 53 55 57 59 61	39 41 43 45 47 50 52 54 56 60 62 65	41 43 45 48 50 52 54 57 59 61 63 66 68	CO TO
18 x 19 20 21 22 23 24 25 26 27 28 29 30	9 10 10 11 11 12 12 12 13 13 14 14	11 12 13 13 14 14 15 16 16 17 17	14 14 15 16 17 17 18 19 19 20 21 22	16 17 18 18 19 20 21 22 23 24 24 25	18 19 20 21 22 23 24 25 26 27 28 29	21 22 23 24 25 26 27 28 29 30 31 32	23 24 25 26 28 29 30 31 32 34 35	25 26 28 29 30 32 33 34 36 37 38 40	27 29 30 32 33 35 36 37 39 40 42 43	30 31 33 34 36 37 39 41 42 44 45 47	32 34 35 37 39 40 42 44 45 47 49 50	34 36 38 40 41 43 45 47 49 50 52 54	36 38 40 42 44 46 48 50 52 54 56 58	39 41 43 45 47 49 51 53 55 57 59 61	41 43 45 48 50 52 54 56 58 60 63 65	43 46 48 50 52 55 57 59 62 64 66 68	46 48 50 53 55 58 60 62 65 67 70 72	11 22 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
19 x 20 21 22 23 24 25 26 27	10 11 11 12 12 13 13 14	13 13 14 15 15 16 16 16	15 16 17 17 18 19 20 21	18 19 20 20 21 22 23 24	20 21 22 23 24 25 26 27	23 24 25 26 27 28 30 31	25 27 28 29 30 32 33 34	28 29 31 32 33 35 36 38	30 32 33 35 36 38 40 41	33 35 36 38 40 41 43 44	35 37 39 41 43 44 46 48	38 40 42 44 46 48 49 51	41 43 45 47 49 51 53 55	43 45 47 50 52 54 56 58	46 48 50 52 55 57 59 62	55 58 60 63	53 56 58 61	

Table 2.—Deduction for rectangular defects—Continued

							_									
						L	engtl	h of c	lefec	t—fe	et					
End di- nensions, inches	21	22	23	24	25	26	27	28	29	30	31	32	34	36	38	40
					(Conte	ents-	boa	rd fe	et ir	ten	S				
25 26 27 28 29 30	56 58 60 63 65 67	59 61 63 66 68 70	61 64 66 69 71 74	64 67 69 72 74 77	67 69 72 75 77 80	69 72 75 78 80 83	72 75 78 81 84 86	75 78 81 84 87 90	77 80 84 87 90 93	80 83 86 90 93 96	83 86 89 93 96 99	85 89 92 96 99 102	91 94 98 102 105 109	96 100 104 108 111 115	101 105 109 113 118 122	107 111 115 119 124 128
18	43 45 48 50 52 55 57 60 62 64 67 69 71	45 47 50 52 55 57 60 62 65 67 70 72 75	47 50 52 55 57 60 63 65 68 70 73 76 78	49 52 54 57 60 63 65 68 71 73 76 79 82	51 54 57 60 62 65 68 71 74 76 79 82 85	53 56 59 62 65 68 71 74 77 80 83 85 88	55 58 61 64 67 70 73 76 80 83 86 89 92	57 60 63 67 70 73 76 79 83 86 89 92 95	59 62 66 69 72 76 79 82 85 89 92 95	61 65 68 71 75 78 82 85 88 92 95 99 102	63 67 70 74 77 81 84 88 91 95 98 102 105	65 69 73 76 80 83 87 91 94 98 102 105 109	69 73 77 81 85 89 92 96 100 104 108 112 116	73 78 82 86 90 94 98 102 106 110 114 118 122	78 82 86 90 95 99 103 108 112 116 121 125 129	82 86 91 95 100 104 109 113 118 122 127 131 136
1x 19 20 21 22 23 24 25 26 27 28 29 30	48 50 53 55 58 60 63 66 68 71 73 76	50 53 55 58 61 63 66 69 71 74 77	52 55 58 61 63 66 69 72 75 77 80 83	55 58 60 63 66 69 72 75 78 81 84 86	57 60 63 66 69 72 75 78 81 84 87 90	59 62 66 69 72 75 78 81 84 87 90	62 65 68 71 75 78 81 84 87 91 94	64 67 71 74 77 81 84 87 91 94 97	66 70 73 77 80 84 87 90 94 97 101	68 72 76 79 83 86 90 94 97 101 104 108	71 74 78 82 86 89 93 97 100 104 108 112	73 77 81 84 88 92 96 100 104 108 111	78 82 86 90 94 98 102 106 110 114 118 122	82 86 91 95 99 104 108 112 117 121 125 130	87 91 96 100 105 109 114 119 123 128 132 137	91 96 101 106 110 115 120 125 130 134 139
21 22 23 24 25 26 27	53 56 59 61 64 66 69 72	56 59 61 64 67 70 72 75	58 61 64 67 70 73 76 79	61 64 67 70 73 76 79 82	63 66 70 73 76 79 82 86	66 69 72 76 79 82 86 89	68 72 75 79 82 86 89 92	71 74 78 82 85 89 92 96		99	79 82 86 90 94 98 102 106	81 85 89 93 97 101 105 109	95 99 103 108 112	91 96 100 105 109 114 119 123	96 101 106 111 116 120 125 130	101 106 111 117 122 127 132 137

Table 2.—Deduction for rectangular defects—Continued

																	-
TD 4]	Leng	th of	defe	ect—	feet						
End dimen- sions,	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
inches	•	<u> </u>				Con	tent	s—b	oard	feet	in te	ns					
19 x 28 29 30	14 15 15	18 18 19	21 22 23	25 26 27	28 29 30	32 33 34	35 37 38	39 40 4 2	43 44 46	46 48 49	50 51 53	53 55 57	57 59 6 1	60 62 65	64 66 68	67 70 7 2	71 1 73 76
20 x 21 22 23 24 25 26 27 28 29	11 12 12 13 13 14 14 14 15 15	14 15 15 16 17 17 18 19 19	17 18 18 19 20 21 22 22 23 24	20 21 21 22 23 24 25 26 27 28	22 23 25 26 27 28 29 30 31 32	25 26 28 29 30 31 32 34 35 36	28 29 31 32 33 35 36 37 39 40	31 32 34 35 37 38 40 41 43 44		43 45 47 49 50	49 50 52 54	56 58	51 53 55 58 60 62	59 61 63 66	50 53 55 58 60 62 65 67 70 72	53 56 58 61 63 66 68 71 73 76	56 3 59 61 64 67 69 72 72 71 80
21 x 22 23 24 25 26 27 28 29 30	12 13 13 14 15 15 16 16 17	15 16 17 18 18 19 20 20 21	18 19 20 21 22 23 24 24 25	22 23 24 24 25 26 27 28 29	25 26 27 28 29 30 31 32 34	28 29 30 32 33 34 35 37 38	38 39 41	38 40 42 43 45	39 40 42 44 45 47 49	42 44 46 47 49 51 53	47 49 51 53 55 57	48 50 52 55 57 59 61	52 54 56 58 60 63 65	55 57 60 62 64 67 69	66	61 64 66 69 72 74	71 71 71 71 81
22 x 23 24 25	13 14 15	17 18 18	20 21 22	24 25 26	27 28 29	30 32 33	34 35 37	37 39 40		46				60	61 63 66	64 67 70	71

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Table 2.—Deduction for rectangular defects—Continued

											•					
						L	engtl	h of	defec	t—fe	et					
End di- mensions, inches	21	22	23	24	25	26	27	28	29	30	31	32	34	36	38	40
					(Cont	ents-	-boa	rd fe	et ir	ten	S				
9 x 28 29 30	74 77 80	78 81 84	82 84 87	85 88 91	89 92 95	92 96 99	96 99 103	99 103 106	103 107 110	106 110 114	110 114 118	118	125	128 132 137	135 140 144	142 147 152
22 23 24 25 26 27 28 29 30 30	59 62 64 67 70 73 76 78 81 84	62 65 67 70 73 76 79 82 85 88	64 67 71 74 77 80 83 86 89 92	67 70 74 77 80 83 86 90 93 96	70 73 77 80 83 87 90 93 97 100	73 76 80 83 87 90 94 97 101 104	76 79 83 86 90 94 97 101 104 103	78 82 86 90 93 97 101 105 108 112	81 85 89 93 97 101 104 108 112 116	84 88 92 96 100 104 108 112 116 120	87 91 95 99 103 107 112 116 120 124	90 94 98 102 107 111 115 119 124 128	95 100 104 109 113 118 122 127 131 136	101 106 110 115 120 125 130 134 139 144	106 111 117 122 127 132 137 142 147 152	112 117 123 128 133 139 144 149 155
1 x 22 23 24 25 26 27 28 29 30	65 68 71 74 76 79 82 85 88	68 71 74 77 80 83 86 89 92	71 74 77 80 84 87 90 93 97	74 77 81 84 87 91 94 97 101	77 80 84 88 91 94 98 102 105	80 84 87 91 95 98 102 106 109	83 87 91 94 98 102 106 110 113	86 90 94 98 102 106 110 114 118	89 93 97 102 106 110 114 118 122	92 97 101 105 109 113 118 122 126	95 100 104 108 113 117 122 126 130	99 103 108 112 116 121 125 130 134	105 109 114 119 124 129 133 138 143	111 116 121 126 131 136 141 146 151	117 122 128 133 138 144 149 154 160	123 129 134 140 146 151 157 162 168
2 x 23 24 25	71 74 77	74 77 81	78 81 84	81 84 88	84 88 92	88 92 95	91 95 99	94 99 103	98 102 106	101 106 110	105 109 114	108 113 117	115 120 125	121 127 132	128 134 139	135 141 147

Table 2.—Deduction for rectangular defects—Continued

	Length of defect—feet																	ľ
End							Leng	th o	f defe	ect—	feet							ı
dimen- sions, inches	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	1
						Con	tent	s—b	oard	feet	in te	ns						Į.
22 x 26 27 28 29 30	15 16 16 17 18	19 20 21 21 21 22	23 24 25 26 26	27 28 29 30 31	31 32 33 34 35	34 36 37 38 40	38 40 41 43 44	42 44 45 47 48	46 48 49 51 53	50 51 53 55 57	53 55 57 60 62	57 59 62 64 66	61 63 66 68 70	65 67 70 72 75	69 71 74 77 79	72 75 78 81 84	7 6 79 82 85 88	2
23 x 24 25 26 27 28 29 30	15 15 16 17 17 18 18	18 19 20 21 21 21 22 23	22 23 24 25 26 27 28	26 27 28 29 30 31 32	29 31 32 33 34 36 37	33 34 36 37 39 40 41	37 38 40 41 43 44 46	40 42 44 46 47 49 51	44 46 48 50 52 53 55	48 50 52 54 56 58 60		55 58 60 62 64 67 69	59 61 64 66 69 71 74	76	69 72 75 77 80	73 76 79 82 84	74 77 80 83 86 89 92	
24 x 25 26 27 28 29 30	16 17 17 18 19 19	20 21 22 22 23 24	24 25 26 27 28 29	28 29 30 31 32 34	32 33 35 36 37 38	36 37 39 40 42 43	40 42 43 45 46 48	44 46 48 49 51 53	48 50 52 54 56 58	52 54 56 58 60 62		60 62 65 67 70 72	64 67 69 72 74 77	68 71 73 76 79 82	72 75 78 81 84 86	76 79 82 85 88 . 91	90	
25 x 26 27 28 29 30	17 18 19 19 20	22 22 23 24 25	26 27 28 29 30	30 32 33 34 35	35 36 37 39 40	39 40 42 44 45	43 45 47 48 50	48 50 51 53 55	52 54 56 58 60	56 58 61 63 65	61 63 65 68 70	65 68 70 72 75	69 72 75 77 80	74 76 79 82 85	78 81 84 87 90	82 86 89 92 95	93	15
26 x 27 28 29 30	19 19 20 21	23 24 25 26	28 29 30 31	33 34 35 36	37 39 40 42	42 44 45 47	47 49 50 52	51 53 55 57	56 58 60 62	61 63 65 68	66 68 70 73	70 73 75 78	75 78 80 83	80 83 85 88	84 87 90 94		94 97 101 104	1
27 x 28 29 30	20 21 22	25 26 27	30 31 32	35 37 38	40 42 43	45 47 49	50 52 54	55 57 59	60 63 65	66 68 70	71 73 76	76 78 81	81 84 86	86 89 92	91 94 97		101 104 108	T.
28 x 29 30	22 22	27 28	32 34	38 39	43 45	49 50	54 56	60 62	65 67	70 73	76 78	81 84	87 90	92 95	97 101	103 106		1
29 x 30	23	29	35	41	46	52	58	64	70	75	81	87	93	99	104	110	116	ない

Table 2.—Deduction for rectangular defects—Continued

-						L	engtl	of of	lefec	t—fe	et					
End di- mensions, inches	21	22	23	24	25	26	27	28	29	30	31	32	34	36	38	40
100					C	Conte	ents-	-boa	rd fe	et in	tens	3 .				•
2 x 26 27 28 29 30	80 83 86 89 92	84 87 90 94 97	88 91 94 98 101	92 95 99 102 106	95 99 103 106 110	99 103 107 111 114	103 107 111 115 119	107 111 115 119 123	111 115 119 123 128	114 119 123 128 132	118 123 127 132 136	122 127 131 136 141	130 135 140 145 150	137 143 148 153 158	145 150 156 162 167	153 158 164 170 176
3 x 24 25 26 27 28 29 30	77 80 84 87 90 93 97	81 84 88 91 94 98 101	85 88 92 95 99 102 106	88 92 96 99 103 107 110	92 96 100 104 107 111 115	96 100 104 108 112 116 120	99 104 108 112 116 120 124		107 111 116 120 125 129 133	110 115 120 124 129 133 138	114 119 124 128 133 138 143	118 123 128 132 137 142 147	125 130 136 141 146 151 156	132 138 144 149 155 160 166	140 146 151 157 163 169 175	147 153 159 166 172 178 184
25 26 27 28 29 30	84 87 91 94 97 101	88 92 95 99 102 106	92 96 99 103 107 110	96 100 104 108 111 115	100 104 108 112 116 120	104 108 112 116 121 125	108 112 117 121 125 130	112 116 121 125 130 134	116 121 125 130 135 139	120 125 130 134 139 144	124 129 134 139 144 149	128 133 138 143 148 154	136 141 147 152 158 163	144 150 156 161 167 173	152 158 164 170 176 182	160 166 173 179 186 192
x 26 27 28 29 30	91 94 98 102 105	95 99 103 106 110	100 104 107 111 115	104 108 112 116 120	108 112 117 121 125	113 117 121 136 130	117 122 126 130 135	121 126 131 135 140	126 130 135 140 145	130 135 140 145 150	134 140 145 150 155	139 144 149 155 160	147 153 159 164 170	156 162 168 174 180	165 171 177 184 190	173 180 187 193 200
x 27 28 29 30	98 102 106 109	103 107 111 114	108 112 116 120	112 116 121 125	117 121 126 130	122 126 131 135	126 131 136 140	131 136 141 146	136 141 146 151	140 146 151 156	145 150 156 161	150 155 161 166	159 165 171 177	168 175 181 187	178 184 191 198	187 194 201 208
x 28 29 30	106 110 113		. 120		130		141			151 157 162			171 177 184		192 198 205	
x 29	114 118	119 123		130 134			146 151		157 162	162 168	168 174		184 190	195 202	206 213	217 224
x 30	122	12 8	133	139	145	1 51	157	162	168	174	180	186	197	209	220	232

Table 3.—Deduction for squared defects

[20 per cent deducted for kerf from solid board-foot contents]

			I	Length	of defe	ct—fee	t		
End dimensions, inches	4	5	6	7	8	9	10	11	12
			Conf	tents—1	board	feet in	tens		
2 x 2 3 x 3 4 x 4 5 x 5 6 x 6	0, 5				0.5 1 1 2	0.5 1 2 2	0. 5 . 5 1 2 2		
7 x 7 8 x 8 9 x 9 10 x 10 11 x 11	1 2 2 3 3	2 2 3 3 4	2 3 3 4 5	2 3 4 5 6	3 3 4 5 6	3 4 5 6 7	3 4 5 7 8	4 5 6 7 9	4 5 6 · 8
12 x 12	4 5 5 6 7	5 6 7 8 9	6 7 8 9 10	7 8 9 10 12	8 9 10 12 14	9 10 12 14 15	10 11 13 15 17	11 12 14 16 19	12 14 16 18 20
17 x 17	8 9 10 11 12	10 11 12 13 15	12 13 14 16 18	13 15 17 19 21	15 17 19 21 24	17 19 22 24 26	19 22 24 27 29	21 24 26 29 32	23 26 29 32 35
22 x 22 23 x 23 24 x 24 25 x 25 26 x 26	13 14 15 17 18	16 18 19 21 23	19 21 23 25 27	23 25 27 29 32	26 28 31 33 36	29 32 35 38 41	32 35 38 42 45	35 39 42 46 50	39 42 46 50 54
27 x 27 28 x 28 29 x 29 30 x 30	19 21 22 24	24 26 28 30	29 31 34 36	34 37 39 42	39 42 45 48	44 47 50 54	49 52 56 60	53 57 62 66	58 63 67 72

TABLE 3.—Deduction for squared defects—Continued
[20 per cent deducted for kerf from solid board-foot contents]

1 110-			Leng	gth of	defect-	-feet	5	
End dimensions, inches	13	14	15	16	17	18	19	20
		C	Content	ts—bos	ard feet	t in ter	ıs	
2 x 2	0.5	0.5	0. 5	0. 5	0. 5	0. 5	0. 5	0.5
	1	1	1	1	1	1	1	1
	1	1	2	2	2	2	2	2
	2	2	2	3	3	3	3	3
	3	3	4	4	4	4	5	5
7 x 7	4	5	5	5	6	6	6	7
8 x 8	6	6	6	7	7	8	8	9
9 x 9	7	8	8	9	9	10	10	11
10 x 10	9	9	10	11	11	12	13	13
11 x 11	10	11	12	13	14	15	15	16
12 x 12	12	13	14	15	16	17	18	19
	15	16	17	18	19	20	21	23
	17	18	20	21	22	24	25	26
	20	21	22	24	26	27	28	30
	22	24	26	27	29	31	32	34
17 x 17	25	27	29	31	33	35	37	39
	28	30	32	35	37	39	41	43
	31	34	36	39	41	43	46	48
	35	37	40	43	45	48	51	53
	38	41	44	47	50	53	56	59
22 x 22	42	45	48	52	55	58	61	65
	46	49	53	56	60	63	67	71
	50	54	58	61	65	69	73	77
	54	58	63	67	71	75	79	83
	59	63	68	72	77	81	86	90
27 x 27.	63	68	73	78	83	87	92	97
28 x 28.	68	73	78	84	89	94	99	105
29 x 29.	73	78	84	90	95	101	107	112
30 x 30.	78	84	90	96	1 02	108	114	120

TABLE 3.—Deduction for squared defects—Continued
[20 per cent deducted for kerf from solid board-foot contents]

					Len	gth of	defec	t—f	eet							
End dimensions, inches	21	22	23	24	25	26	27	28	29	30	31	32	34	36	38	40
				C	onten	ts—bo	oard f	eet :	in to	ens						
2 x 2	0.5 1 2 4 5	0.5 1 2 4 5	0.5 1 2 4 6	0.5 1 3 4 6	0. 5 2 3 4 6	0. 5 2 3 4 6	0. 5 2 3 4 6	1 2 3 5 7	1 2 3 5 7	1 2 3 5 7	1 2 3 5 7	1 2 3 5 8	1 2 4 6 8	1 2 4 6 9	1 2 4 6 9	1 2 4 7 10
7 x 7	7 9 11 14 17	7 9 12 15 18	8 10 12 15 19	8 10 13 16 19	8 11 14 17 20	8 11 14 17 21	9 12 15 18 22	9 12 15 19 23	9 12 16 19 23	10 13 16 20 24	10 13 17 21 25	10 14 17 21 26	18 23	12 15 19 24 29	25	13 17 22 27 32
12 x 12	20 24 27 32 36	21 25 29 33 38	22 26 30 34 39	23 27 31 36 41	24 28 33 38 43	25 29 34 39 44	26 30 35 40 46	27 32 37 42 48	38 44	29 34 39 45 51		36 42 48	44 51	41 47 54	43 50 57	45 52 60
17 x 17	40 45 51 56 62	42 48 53 59 65	50 55 61 68	46 52 58 64 71	48 54 60 67 74	50 56 63 69 76	52 58 65 72 79	54 60 67 75 82	63 70 77	65 72 80	67 75 83	69 77 85	73 82	78 87 96	82 91 101	86 96 107
22 x 22 23 x 23 24 x 24 25 x 25 26 x 26	68 74 81 88 95	71 78 84 92 99	74 81 88 96 104	77 85 92 100 108	81 88 96 104 113	84 92 100 108 117	87 95 104 112 122	108 117	102 111 121	106 115 125	109 119 129	113 123 133	120 131 142	127 138 150	123 134 146 158 171	141 154 167
27 x 27 28 x 28 29 x 29 30 x 30	102 110 118 126	107 115 123 132	_	117 125 135 144	122 131 140 150		131 141 151 162	146 157	152 163	157 168	162 174	167 179	178 191	188 202	185 199 213 228	209 224

Table 4.—Solid cubic contents of logs

	1				-											_		
					Aver	age	mid	dle	dian	1eter	(in	inc	hes)					
Length, feet	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
		•				C	onte	ents	(in c	ubic	feet)		ı					
£	0. 25 . 25		0.5	1 1	1 1	1 2	2 2	2 3	3	3 4	4 5	4 5	5	6 7	6 8	7 9	8 10	9
} }	. 25 . 25 . 5 . 5		1 1 1 1	1 1 2 2 2 2	2 2 2 2 3	2 2 3 3 3 3	3 4 4 4	3 4 4 5 5	4 5 5 6 7	5 5 6 7 8	6 6 7 8 9	6 7 9 10 11	7 9 10 11 12	8 10 11 13 14	9 11 13 14 16	11 12 14 16 18	12 14 16 18 20	13 15 17 20 22
1 2 3 4 5	.5 .5 .5 .5	1 1 1 1	1 2 2 2 2	2 2 3 3 3	3 3 4 4	4 4 5 5 5	5 5 6 6 7	6 7 7 8 8	7 8 9 9	9 9 10 11 12	10 11 12 13 14	12 13 14 15 16	13 15 16 17 18	15 17 18 20 21	17 19 20 22 24	19 21 23 25 27	22 24 26 28 30	24 26 28 31 33
6 7 8 9	1 1 1 1	1 1 2 2 2	2 2 2 3 3	3 4 4 4 4	4 5 5 5 5	6 6 6 7 7	7 8 8 8 9	9 9 10 10 11	11 11 12 13 13	13 13 14 15 16	15 16 17 18 18	17 18 19 20 21	20 21 22 23 25	22 24 25 27 28	25 27 28 30 32	28 30 32 34 35	32 33 35 37 39	35 37 39 41 44
1 2 3 4 5	1 1 1 1	2 2 2 2 2 2	3 3 3 3 3	4 4 5 5 5	6 6 6 7	7 8 8 8 9	9 10 10 11 11	11 12 13 13 14	14 15 15 16 16	16 17 18 19 20	19 20 21 22 23	22 24 25 26 27	26 27 28 29 31	29 31 32 34 35	33 35 36 38 39	37 39 41 42 44	41 43 45 47 49	46 48 50 52 55
6 7 3 9				5 5 5 6 6	7 7 7 8 8	9 9 10 10 10	11 12 12 13 13	14 15 15 16 16	17 18 18 19 20	20 21 22 23 24	24 25 26 27 28	28 29 30 31 32	32 33 34 36 37	36 38 39 40 42	41 43 44 46 47	46 48 49 51 53	51 53 55 57 59	57 59 61 63 65
1 2 3 4 5				6 6 6 7 7	8 9 9 9	11 11 12 12 12	14 14 15 15 15	17 17 18 19 19	20 21 22 22 22 23	24 25 26 27 27	29 29 30 31 32	33 34 35 36 37	38 39 40 42 43	43 45 46 47 49	49 50 52 54 55	55 57 58 60 62	61 63 65 67 69	68 70 72 74 76
3				7 7 7 8 8	10 10 10 10 11	13 13 13 14 14	16 16 17 17 17 18	20 20 21 21 21 22	24 24 25 26 26 26	28 29 30 31 31	33 34 35 36 37	38 40 41 42 43	44 45 47 48 49	50 52 53 54 56	57 58 60 61 63	64 65 67 69 71	71 73 75 77 79	79 81 83 85 87

Table 4.—Solid cubic contents of logs—Continued

	·				A	ver	age	mic	idle	dia	ıme	ter	(in	inc	hes))				_
Length, feet	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
							C	onte	ents	(in	cu	bic	feet)						
4	10 12	11 13	12 14	13 16	14 17	15 18	16 20	17 21	18 23	20 25	21 26	22 28	24 30	25 32	27 33	28 35		32 39	33 41	35 44
6	14 17 19 22 24	16 18 21 24 26	17 20 23 26 29	19 22 25 28 31	20 24 27 31 34	22 26 29 33 37	24 28 32 36 40	26 30 34 38 43	28 32 37 41 46	29 34 39 44 49	31 37 42 47 52	45 50	53	38 44 50 57 63	40 47 53 60 67	49 57	52 60	55 63 71	66 75	61 70 79
11 12 13 14 15	26 29 31 34 36	32 34 37	38 40	38 41 44	41 44	41 44 48 52 55	44 48 52 56 60	56 60	64	54 59 64 69 74		67 73 78	83	76 82 88	80 87 94	85 92 99	90	95 102 110	108 116	105 113 122
16	41 43 46	45 48 50	49 52 55	53 57 60	58 61 65	63 66 70	68 72 76	73 77 81	78 83 87	88 93	89 94 100	89 95 101 106 112	101 107 113	101 113 120	114 120 127	$120 \\ 127 \\ 134$	134 142	134 142 150	141 149 158	148 157 166
21 22 23 24 25	53 55 58	58 61 63	63 66 69	69 72 75	75 78 82	81 85 88	87 91 95	94 98 103	96 101 105 110 115	108 113 118	115 121 126	128 134	131 137 143	139 145 151	$147 \\ 154 \\ 160$	156 163 170	164 172 179	173 181 189	183 191 199	192 201 209
26 27 28 29 30	65	71 74 77	78 81 84	85 88 91	92 95 99	100 103 107	107 111 115	115 120 124	119 124 128 133 138	133 137 142	142 147 152	151 156 162	160 166 172	170 177 183	180 187 194	191 198 205	202 209 217	213 221 228	224 232 241	236 244 253
31	. 79 . 82	84 87 90	92 95 98	97 101 104 107 110	$109 \\ 112 \\ 116$	118 122 125	127 131 135	137 141 145	147 151 156	157 162 167	168 173 178	179 184 190	190 196 202	202 208 214	214 220 227	226 233 240	239 246 254	252 260 268	265 274 282	279 288 297
36 37 38 39 40	89 91 94	98 100 103	107 1110 113	113 116 119 123 126	126 130 133	136 140 144	147 151 155	158 162 167	170 174 179	182 187 191	194 199 204	207 212 218	220 226 232	223 240 246	247 254 261	262 269 276	276 284 291	291 299 307	$\begin{vmatrix} 307 \\ 315 \\ 324 \end{vmatrix}$	323 332 340

Table 4.—Solid cubic contents of logs—Continued

		Average middle diameter (in inches)																		
Length, feet	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60
							(Con	tent	ts (i	n cı	ubio	e fee	et)						
45	37 46	38 48							52 65	55 68	57 71	59 74		64 80		68 86			76 95	
3 7 3		67 77 87	71 81 91	63 74 84 95	77 88 99	81 92 104	84 96 108	88 101 113	92 105 118	95 109 123	$99 \\ 113 \\ 128$	118 133	107 123 138	111 127 143	115 132 148	120 137 154	124 142 159	128 147 165	133 152 171	13' 15' 17'
12	92 101 110	106 115	111 121	106 116 127	110 121 133	115 127 138	120 133 145	126 138 151	131 144 157	136 150 164	142 156 170	147 162 177	153 169 184	159 175 191	165 181 198	171 188 205	177 195 213	183 202 220	190 209 228	190 210 230
13 14 15	128 138	135 1 4 4	141 151	148 158	155 166	162 173	169 181	176 188	183 196	177 191 205	199 213	206 221	214 230	223 239	231 247	239 257	248 266	257 275	266 285	27. 29.
17 18 19 20	156 165 174	164 173 183	$171 \\ 182 \\ 192$	180 190 201	188 199 210	196 208 219	$205 \\ 217 \\ 229$	214 226 239	$\begin{vmatrix} 223 \\ 236 \\ 249 \end{vmatrix}$	$\begin{array}{c} 232 \\ 245 \end{array}$	$241 \\ 255 \\ 270$	251 265 280	$260 \\ 276 \\ 291$	$270 \\ 286 \\ 302$	280 297 313	$ \begin{array}{r} 291 \\ 308 \\ 325 \end{array} $	$\frac{301}{319}$	$\frac{312}{330}$	$323 \\ 342 \\ 361$	334 353 373
21 22 23 24 25	$\begin{vmatrix} 211 \\ 220 \end{vmatrix}$	$212 \\ 221 \\ 231$	222 232 242	232 243 253	243 254 265	254 265 277	265 277 289	276 289 302	288 301 314	236 300 314 327 341	312 326 340	324 339 354	337 352 368	350 366 382	363 379 396	376 393 411	390 408 425	404 422 440	418 437 456	43: 45: 47:
26 27 28 29	248 257 266	260 269 279	272 282 292	285 296 306	298 309 320	$ \begin{array}{r} 312 \\ 323 \\ 335 \end{array} $	325 337 349	339 352 364	354 367 380	355 368 382 395 409	383 397 411	398 413 428	414 429 444	429 445 461	445 462 478	462 479 496	478 496 514	495 514 532	513 532 551	53 55 56
3132333435	293 303 312	308 317 327	323 333 343	338 348 359	353 364 376	369 381 392	386 398 410	402 415 427	419 432 445	423 436 450 464 477	454 468 482	472 487 501	490 506 521	509 525 541	528 544 561	547 564 582	567 585 603	587 605 624	608 627 646	62 64 66
36 37 38 40	339 348 358	356 366 375	373 383 393	391 401 412	409 420 431	427 439 450	446 458 470	465 478 490	485 498 511	491 505 518 532 545	525 539 553	546 560 575	567 582 598	588 604 620	610 627 643	633 650 667	656 673 691	679 697 716	702 721 740	72 74 76

Table 5.—Board-foot contents of standard sizes of timber

			Ler	ngth of ti	mber—fee	et	1				
Enddimensions, inches	10	12	14	16	18	20	22	24			
	Contents—board feet										
1 x 2	124 21/2 31/3 41/6 5 55/6 62/3 81/3 10 112/3 131/3 15 162/3	2 3 4 5 6 7 8 10 12 14 16 18 20	2½ 3½ 43% 55% 7 8½ 11½ 11½ 16 18 18 21 23½	23/8 4 51/8 62/8 8 91/8 102/8 131/8 16 182/8 211/8 24 262/8	3 4½ 6 7½ 9 10½ 12 15 18 21 24 27 30	31/s 5 62/s 81/s 10 112/s 131/s 163/4 20 231/s 263/s 30 331/s		4 6 8 10 12 14 16 20 24 28 32 36 40			
1½ x 4	4½ 6½ 8½ 10 12½	5 7½ 10 12½ 15	55/6 83/4 112/3 147/12 171/3	62/3 10 131/3 162/3 20	7½ 11¼ 15 18¾ 22½	$8\frac{1}{3}$ $12\frac{1}{2}$ $16\frac{2}{3}$ $20\frac{5}{6}$ 25	9½ 13¾ 18⅓ 221¼ 27⅓	10 15 20 25 30			
1½ X 4	$ \begin{array}{c} 5 \\ 7\frac{1}{2} \\ 10 \\ 12\frac{1}{2} \\ 15 \end{array} $	6 9 12 15 18	$ \begin{array}{c} 7 \\ 10\frac{1}{2} \\ 14 \\ 17\frac{1}{2} \\ 21 \end{array} $	8 12 16 20 24	$ \begin{array}{c} 9 \\ 13\frac{1}{2} \\ 18 \\ 22\frac{1}{2} \\ 27 \end{array} $	10 15 20 25 30	$ \begin{array}{c c} 11 \\ 16\frac{1}{2} \\ 22 \\ 27\frac{1}{2} \\ 33 \end{array} $	12 1 8 24 30 36			
2 x 3 6 8 10 12 14 16	5 623 10 1313 1623 20 2313 2623	6 8 12 16 20 24 28 32	7 91/3 14 182/3 231/3 28 322/3 371/3	8 10 ² / ₃ 16 21 ¹ / ₃ 26 ² / ₃ 32 37 ¹ / ₃ 42 ² / ₃	9 12 18 24 30 36 42 48	10 13½ 20 26⅔ 33⅓ 40 46⅔ 53⅓	11 142/5 22 291/3 362/3 44 511/5 582/5	12 16 24 32 40 48 56 64			
2½ x 12	25 29½ 33½	30 35 40	35 40 ⁵ / ₆ 46 ² / ₃	40 46 ² / ₃ 53 ¹ / ₃	45 52½ 60	50 58 ¹ / ₃ 66 ² / ₃	55 64½ 73½	60 70 80			
3 x 4 6 8 10 12 14 16	10 15 20 25 30 35 40	12 18 24 30 36 42 48	14 21 28 35 42 49 56	16 24 32 40 48 56 64	18 27 36 45 54 63 72	20 30 40 50 60 70 80	22 33 44 55 66 77 88	24 36 48 60 72 84 96			

Table 5.—Board-foot contents of standard sizes of timber—Con.

			Lei	ngth of ti	mber—f	eet						
End dimen- sions, inches	10	12	14	16	18	20	22	24				
	Contents—board feet											
4 x 4	13½ 20 26⅔ 33⅓ 40 46⅔	16 24 32 40 48 56	18½ 28 37½ 46⅔ 56 65⅓	21½ 32 42½ 53½ 64 74½	24 36 48 60 72 84	263/s 40 531/s 663/s 80 931/s	291/8 44 582/3 731/3 88 1022/3	32 48 64 80 96 112				
5 x 8	331/3	40	463⁄8	531/3	60	662/3	731/3	80				
6 x 6	30 40 50 60 70 80	36 48 60 72 84 96	42 56 70 84 98 112	48 64 80 96 112 128	54 72 90 108 126 144	60 80 100 120 140 160	66 88 110 132 154 176	72 96 120 14 168 192				
8 x 8	53½ 66⅔ 80 93⅓	64 80 96 112	74 ² ⁄ ₃ 93 ¹ ⁄ ₃ 112 130 ² ⁄ ₃	85⅓ 106⅔ 128 149⅓	96 120 144 168	106 ² / ₃ 133 ¹ / ₃ 160 186 ² / ₃	1171/s 1462/s 176 2051/s	128 160 192 224				
0 x 10	$ \begin{array}{c} 83\frac{1}{3} \\ 100 \\ 116\frac{2}{3} \\ 133\frac{1}{3} \end{array} $	100 120 140 160	116 ² / ₈ 140 163 ¹ / ₃ 186 ² / ₈	$133\frac{1}{3}$ 160 $186\frac{2}{3}$ $213\frac{1}{3}$	150 180 210 240	166 ² / ₃ 200 233 ¹ / ₃ 266 ² / ₃	183½ 220 256⅔ 293⅓	200 240 280 320				
2 x 12	120 140 160	144 168 192	168 196 224	192 224 256	216 252 288	240 280 32 0	264 308 352	288 336 384				
4 x 14	$ \begin{array}{c} 163\frac{1}{3} \\ 186\frac{2}{3} \\ 210 \end{array} $	196 224 252	$ \begin{array}{r} 228\frac{2}{3} \\ 261\frac{1}{3} \\ 294 \end{array} $	261½ 298½ 336	294 336 378	326 ² / ₃ 373 ¹ / ₃ 420	$359\frac{1}{3}$ $410\frac{2}{3}$ 462	392 448 504				
3 x 16	213½ 240 266⅔	256 288 320	2982⁄3 336 3731⁄3	$ \begin{array}{r} 341\frac{1}{3} \\ 384 \\ 426\frac{2}{3} \end{array} $	384 432 480	426 ² / ₈ 480 533 ¹ / ₃	4691⁄3 528 5862⁄3	512 576 640				
3 x 18 3 x 20 3 x 22 4 x 24 5 x 26 6 x 28 7 x 30	270 333½ 403½ 480 563⅓ 653⅓ 750	324 400 484 576 676 784 900	378 466 ² / ₃ 564 ² / ₃ 672 788 ² / ₃ 914 ² / ₃ 1,050	432 533½ 645⅓ 768 901⅓ 1,045⅓ 1,200	486 600 726 864 1,014 1,176 1,350	540 6663/3 8062/3 960 1,1262/3 1,3062/3 1,500	594 733½ 887⅓ 1, 056 1, 239⅓ 1, 437⅓ 1, 650	648 800 968 1, 152 1, 352 1, 568 1, 800				

Table 5.—Board-foot contents of standard sizes of timber—Con.

		t				
End dimensions, inches	28	32	34	36	38	· 40
		(Contents-	-board feet		
8 x 8	1491/3	170 ² / ₃	1811/3	192	2022/s	2131/s
	1862/3	213 ¹ / ₃	2262/3	240	2531/s	2662/s
	224	256	272	288	304	320
	2611/3	298 ² / ₃	3171/3	336	3542/s	3731/s
10 x 10	233½	266 ² / ₈	2831/3	300	3162/s	3331/ ₈
	280	320	340	360	380	400
	326⅔	373 ¹ / ₈	3962/3	420	4431/s	466/ ₃
	373⅓	426 ² / ₈	4531/3	480	5062/s	5331/ ₈
12 x 12	336	384	408	432	456	480
	392	448	476	504	532	560
	448	512	544	576	608	640
14 x 14	457½	522 3 / ₃	555½	588	620%	653½
	522½	5971/ ₃	634⅔	672	709%	746⅔
	588	672	714	756	7 98	840
16 x 16	5971/s	6823/3	725½	768	810 ² / ₃	853⅓
	672	768	816	864	912	960
	7462/s	8531/3	906⅔	960	1, 013 ¹ / ₃	1,066⅔
18 x 18 20 x 20 22 x 22 24 x 24 26 x 26 28 x 28 30 x 30	756 933\\\ 1,129\\\\ 1,344 1,577\\\\\ 1,829\\\\\\ 2,100	864 1, 0662/3 1, 2902/3 1, 536 1, 8022/3 2, 0902/3 2, 400	918 1, 133½ 1, 371½ 1, 632 1, 915½ 2, 221½ 2, 550	1,728 2,028	1,026 1,266% 1,532% 1,824 2,140% 2,482% 2,850	1, 080 1, 3331/4 1, 6131/4 1, 920 2, 2531/4 2, 6131/3 3, 000

CONVERTING FACTORS

For convenience in preparing statistics, such as reports of timber cut and sold, and for price determinations in sales under regulation S-22 for products for which prices have not been established by the chief, it is necessary to convert other products than saw timber into feet board measure. Regional foresters will establish converting factors by forests for these purposes. It is often possible and desirable to establish a converting factor for all standard-gauge hewn ties cut on a given forest based on the size of the average tie; and similar factors are

often applicable to groups of sizes of telephone poles, piling, or posts. Standard conversion factors established by regional foresters will not be inconsistent with Table 6, which will be used in the absence of approved local tables:

Table 6.—Standard converting factors

		1
Product	Assumed dimensions	Equivalent in board feet
Cord, standard	4 by 4 by 8 feet	500
Cord, long	4 by 5 by 8 feet	625
Cord, shingle bolts	4 by 4 by 8 feet	600
Cord, small material (averaging		1
less than 5 inches middle diam-		
eter in the round)	do	3331/3
Cord, short	4 by 3 by 8 feet	375
Cord, short, small material	do	250
Load (small, irregular pieces that	4 hrs 4 hrs 0 foot	99917
can not be ricked) Tie, standard	4 by 4 by 8 feet 7 by 9 inches by 8 feet	3331/3
Do	7 by 8 inches by 8 feet.	30
_ Do	6 by 6 inches by 8 feet	
Tie, narrow gauge	7 by 8 inches by 6½ feet.	25
Do	6 by 7 inches by 6½ feet	20
D_0	6 by 6 inches by 6 feet	15
Pole (telephone) or piling	8 inches by 45 feet	200
Do.	8 inches by 40 feet	150
Do.	8 inches by 35 feet	100
Do	7 inches by 60 feet	280 200
Do	7 inches by 50 feet	100
Do	7 inches by 35 feet	80
Do	7 inches by 30 feet	
$\overline{\mathrm{D}}_{0}$	7 inches by 25 feet	50
D_0	5 inches by 25 feet	30
Cubic foot	13.6 inches by 1 foot	6
Linear foot	10 inches by 1 foot	3
Linear foot (long piling)	80 to 125 feet by 6 inches	51/3
Derrick pole		400
Derrick set (11 pieces) Post, fence	6 inches by 7 feet	
Do	5 inches by 7 feet	5
Post, split	18 inches circumference by 7 feet	6
Brace, fence	4 inches by 6 feet	
Stake, fence	3 inches by 5 feet	
Stay, fence	2 inches by 6 feet	3/2
Rail, fence (split)	20 inches circumference by 16 feet	15
Pole, fence	4 inches by 20 feet	10
Pole (12 pieces)	4 inches by 16 feet	100
Pole, converter	4 inches by 20 feet 6 inches by 10 feet	10 10
Prop Lagging (6 pieces)	3 inches by 6 feet	10
	U IIIQIIOS DY U IOU	10

TABLE 7.—Converting factors—Chestnut telephone poles
[Based upon taper measurements]

	Length of pole, feet												
Top diameter inside bark, inches	20	2 5	30	35	40	45	50	55	60	65	70	75	
	Contents—board feet in tens												
5	1 2 4 ·5	3 4 5 7	4 6 7 9 11 13	6 8 10 12 15 18	8 10 13 16 19 24	10 13 16 20 25 30	13 16 20 25 30 37 45 53	16 20 25 31 38 45 52 61	20 25 31 38 46 54 62 71	25 31 39 47 55 63 72 82	31 39 47 56 65 75 85 96	39 48 58 67 77 89 101 114	

Table 8.—Areas of circles

Diameter, inches	Area	Diameter, inches	Area	Diameter, inches	Area	Diameter, inches	Area
1	Sq. ft. 0. 01 . 02 . 05 . 09 . 14	21 22 23 24 25		41	Sq. ft. 9. 17 9. 62 10. 08 10. 56 11. 04	61	Sq. ft. 20. 29 20. 97 21. 65 22. 34 23. 04
6	. 27	26 27 28 29 30	3. 69 3. 98 4. 28 4. 59 4. 91	46	11. 54 12. 05 12. 57 13. 10 13. 64	66	23. 76 24. 48 25. 22 25. 97 26. 73
11 12 13 14 15	. 66 . 79 . 92 1. 07 1. 23	31 32 33 34 35	5. 24 5. 59 5. 94 6. 31 6. 68	51	14. 19 14. 75 15. 32 15. 90 16. 50	71	27. 49 28. 27 29. 07 29. 87 30. 68
16 17 18 19 20	1. 40 1. 58 1. 77 1. 97 2. 18	36 37 38 39 40	7.47	56	17. 10 17. 72 18. 35 18. 99 19. 63	76 77 78 79 80	31. 50 32. 34 33. 18 34. 04 34. 91

TABLE 9.—Taper

[For scaling in maximum lengths of 16 feet]

		Log l	ength	•
Total length, feet	Butt log	Second log	Third log	Top log
Increase Increase	10' 1" 10' 1" 12' 1" 14' 1" 14' 2" 16' 2" 12' 3" 12' 3" 12' 3" 12' 3" 12' 3" 14' 3" 16' 4" 16' 4" 16' 4" 16' 5" 16' 5"	12' 1'' 12' 1'' 12' 1'' 12' 1'' 16' 1'' 16' 2'' 16' 2'' 16' 2'' 16' 3'' 14' 3'' 16' 3'' 16' 3''	12' 1" 12' 1" 12' 1" 12' 1" 12' 1" 12' 1" 12' 1" 12' 1"	8' 0" 10' 0" 12' 0" 12' 0" 14' 0" 12' 0"
Increase	16' 5'' 16' 5''	16' 3'' 16' 3''	14' 2'' 14' 2''	12' 0'' 14' 0''

Table 9 is intended to be used simply as a guide; the allowances for taper shown in this table should be varied to conform to the actual taper.

TABLE 10.—Taper

[For scaling in maximum lengths of 40 feet]

Madal lawyth frat		Log 1	ength	
Total length, feet	Butt log	Second log	Third log	Top log
2	22′			20
Increase	2"			20
4	22'			22
Increase	2'' 24'			22
Increase	2"			2.
8	24'			2
Increase	3"			2
Increase	26' 3''			_ 2
2	26'			2
Increase	3"			
Increase	28′			2
increase	28'			2
Increase	3".			
3	30′			2
Increase	4'' 30'			3
Increase	4"			e e
2	32'			3
Increase	4"			
Increase	32 ′			3
3	34'			3
Increase	5''			
3	34′,			3
Increase	5'' 36'			3
Increase.	5"			
)	36'			3
Increase	5"			
Increase	38' 6''			3
3	38'			3
Increase	6''			
T	40'			3
Increase	6'' 40'			4
Increase	6"			
2, Increase.	28'	28′		2
Increase	7''	5"		
Increase	28' 8"	28′		2

TABLE 10.—Taper—Continued

Matallanath foot	Log length							
Total length, feet	Butt log	Second log	Third log	Top log				
Increase	30' 8'' 30' 8'' 32' 8'' 32' 8'' 32' 9'' 34' 9'' 34'	28' 5'' 30' 5'' 30' 6'' 30' 6'' 32' 6'' 32' 6'' 32' 6'' 32' 6'' 34' 6''		28' 0" 28' 0" 30' 0" 30' 0" 32' 0" 32' 0' 32'				

Table 10 is intended to be used simply as a guide; the allownces for taper shown should be varied to conform to the actual aper.

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	•	John				••••••••••	•••••	
Timber	Sale,	5-20-	12	E	nd Mark, .	No	ne_	
5-380	es We	estern i	Ve110	w Pi	ne			
Loa No.			Los No.	Léngth	FT. B. M.	Log No.	Екноти.	Fr. B. M.
50	1 16	40	21	12	35	541	14	60
	2 14	57	22	16	43	42	12	75
	8 12	53	23	16	24	43	16	
	4 20	_ 36	24	18	60	44	15	20
	5 16	6 12	25		cull	45	14	
	6 14	cull	26	12	- 15	46	14	13
	7 16	6	27	16	3 37	47	12	cull
	8 16	2 9	28	14	54	48	20	98
	8/2	25	29	16	75	49		® 100
	10 14	57	30	16	87	50	18	49
	11/6	60	31	14		51	14	57
	12/6	92	32	14		53	12	23
	13 14	10	33	12	10	53	16	10
	14 14	12	34		cull	54	16	12
	15 /2	_ 10	85	16	28	55	16	55
	18 14	@ 20	38	20	_30	56	16	30
	17 16	.18	37	14	D 50	57	10	65
	18 16	21	38	12	42	58	14	46
	19 16	24	39	15	64	59	12	25
	20/8	cull	40	16	75	60		
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Where Scaled, At railroad landing No.3. 6
Compartment, 2; Sec. 25; T. 5; R. 4E; Date. 9-15, 1992

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E—38	O	

Log Nu	GENOTE	F1 B. M.	Los No.	LENGTH	Fr. B. M.		R	emankes.	
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63	12	21	×3	18	9 46	on	ot.	her	० व हुट ड
6	16	16	84	16	0 78	or	in	oth	er
G!	17	35	838	16	39		OK.		
66	18	67	848	14	0011				
67	18	95	87	20	105				
68	12	41	88	12	27				
60	12	9	89	12	50				
\$0	14	10	90	16	0011				
77	16	cull	91	16	53			0	0
72	16	74	112	16	10			rr. 560421	
73	7 7-	49	93	14	17			5	100
74		9 57	\$14	16	29			F. 7.	2
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PURCHASER Boise-Payette Lumber Co. TIMBER SALE 6-9-23

SPI	ECIES	YP	DF		AF	SPI	ecnes	YP	DF	-	AF	SPE	ECIES	YP
T.og No.	Length		Feet:	в. м.		Log No.	Length		Foet l	3. M.		Log No.	Length	
1	12.	21				26	18	102				51	16	38
2	20	25				27	16	10				52	16	
3	16	30				28	16		34			53	16	
4	14	64				29	16	92				54	18	
5	16		8			30	16	50				55	16	
6	16		4			31	14	8/	Q			56	16	
7	16		36		•	32	16		39			57	16	28
8	16	275				33	16	WC.				53	16	33
9	18	40				34	16	30				59	15	
10	14	44				35	16	30				60	18	20
11	16	38				36	16	33				61	16	25
12	16	238				37	14	98				62	16	15
13	16	12				38	16	30,				63	16	50
14	16	18				39	16	11				64	16	2/
15	16	8				H	16	10,5				65	14	
16	16.		26		******	38,1	18	10				66	16	2/
17	16	14				42	14		5			67	16	6
18	16	46				43	12.	21	-V			68	16	14
	16	46				44	18	36				69	16	8
19	16	40				45	16	V	18				16	8
20	12	9				46	20	23				70	16	16
21	18	20				47	16	30				71	16	58
22	16	112					16_	38				72	16	//
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SEC.30_T.8N R.6E. DATE 7/26-30, 1926
SCALER D.Laingto 4 line D.Laing&T.Stokes balance

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	86 87 83	16	14	8		3 5	D DF	78 19	1524 859	1602 878	1273 802	2875 1680
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	92 93 94 95 96 97	16 16 16	18. 3. 33. 10. 5/8.					69°	ard,	lan report,	7/15/26.	1/30/26
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										9		
730				2/0			DF	21290 1820	427210 113700	448500 115,520	344450 105650	221,170
			2810				x D	21290	427210	448500	344450	192,950 221,170

SAMPLE PAGE 3-FORM

Com	partn	nent	2	, Sec	16	, T	wp. 3	-5	, R. 14 E W.M.
7	eg.	ន	Diam- eter	(CONTEN	TS BY	PECIES		Defects, Kind, Amount Deducted,
No.	Log Grade	Length		DF	WH	RC	WF		Amount Deducted, Overlangths
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2		40	28	155	****				4000 m m y m m m o o o o o o o o o o o o o o
3		38	40	270					60-87 P.R.
4		32	20			56			
5,		28	16		28				
6		38	22	,	50				38-18
7		40	17				58		
8		24	18			32			
8		40	40	318					
4/0		36	26		121	B490000			
1		40	19		68				
2		34	23		83				**************************************
S		20	16			20			
4		4.0	22	80					12-5
5		38	16				15		
6		36	22		80				3-5
7		24	2.4			61			
8		40	27	144					
9		38	36		237				
420		24	18			32			
1		640	16				43		
2		36	17				48		~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~
3		28	19	~~~~		4.2			
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Top	900	ą;	Diam- eter		CONTEN	TB BY	SPECIES		Defects, Kind, Amount Deducted,
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3		36	24		101				
4	~~~~	40	28		140				15-B. K
5		18	16				18		
8		16	19			2.4			
7	****	40	28	100					55- PP
8		36	24		90				11-5
9		32	16			16			16-R
440		24	19		30				6-5
1		30	24	76					
2		32	2,6	90					10-1978
3		38	19			35			30-1R
4		40	18			,	62		
5		40	38	200					83-78
6		30	30		123				
7		24	19			36			·
8		16	18			20			1- Breaks
9		20	21			30			8-98
450		40	19		68				
1		38	41	290	******				27-R & P.K
2		18	24		45				
3		40	30	165					9-92
4		36	19	. J. Vi	60				9-R 1-Split
5		28	30		100	*****	7-4		15-5
6		18	21		-6-7	24	_		
7		28	16			26			2-18
8		36	24	90				******	11-88
9		20	38	100					33- R
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SAMPLE PAGE 4-FORM 651-SAW TIMBER, SUMMARY SHEET	anime - adding or		Sc	D.F.		1814	147	2/42	1811	11191	3047	1261	97.61	1876	426	16 075	1 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	
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		0 0 0 0 1 0 0			\		2						N	1 0 0 2 2	6	
7/	(3	15/	9/	Jotal 9/30-26	Previously Ye-	ported	Potal Reported	9/30-26	11	8/	61	Jotal 10/31-26	Previously Re-	ported	Sotal Paparted	Carled forward 26

PURCHASER Leighton & Cole
TIMBER SALE 12-30-22

SPI	ECIES	 Pine	Hem	Spr.	SPI	ECIES	 Pine	Hem	Spr.	SPE	CIES	
Log No.	Length	Feet l			Log No.	Length	Feet 1	в. м.		Log No.	Length	
	1		9.	15 15 13 4 6 11 13 4 6	-				8 9 10 3 4 14 5 3			
23 24	30	 		13	48	20			4	73	17	
25	12	 		2	50	24	 		13	75	19	
	505			66					83			
TOTAL BY SPECIES	Hem.		61					16				
TOTALIN	Pine	121					63					

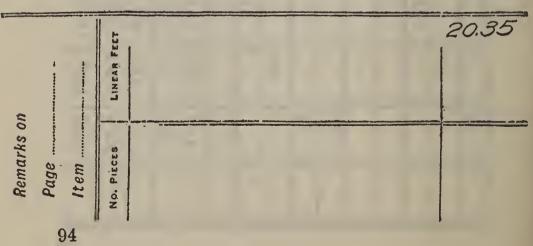
SEC. T. R. DATE Feb 9, 1923

Gompartment No.4 Subcomportment C

SCALER Turman E Male

														-
Pin	Hem	Spr.	SPI	ECIES		Pine	Hem	Ser.						
Feet	B. M.		Log No.	Length		Feet	в. м.		Ren	arks	on			
		5	76	22				7	Page					
		5 3 4 5 3 6 7	77	14 16										
		4	78	16			3	2		NO. I	PECE	SBY	SPEC	DES.
		3	79 80	15 15			7							N
		6	81	14			7		Spri	50	74	124	891	29.
		7	82	17.			Cull		1					
		19	83	13			4		Hem.	32	25	57	111	168
	10		84	13			9		1					
	10		85	17		0,6	12		Pine	8	21	39	121	160
	14		87	13			13		0,			,	77	1
	4		88	13	*****		7							
10	4		89	13	-4-0		18							
<u> 44</u>		2	90	15			6							
		2 5	91 92	21			22							
		13	93	21			4 22 13						m	w
	6		94	17	-		4					12	2/1/23	2/15/23
		3	95	17			/2	3				repor	1/2	3
		16	96	15			13 17			800	ard,	last		
		6	97 98	18		32	∴			is pe	form	nce	\$	
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	1													2498 1710
#1						58				256	302	555	0	00
										2	w	5	0461	243
														-
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	S	PIKE		Sales	
		. (Förest)			
Joh	n Doe	************	, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Jan	15,1914
	(शायु	chaser)			(Date)
Species					
Materi al	Core	dwood.	-Mixed	Speci	es
DATE SCALED	No. PIECES			No. PIECES	No. PIECES
	11.00			111. [1]	0. 1
	IVO.HICF	A Height	Length	vviatn	Cords
Mar. 15	5	4.5	40	4	5.6
••	6	· 4	40	4	5.
**	7	3.5	32	4	3.5
00 00	8	4	50	4	6.25



648—CORD MEASUREMENT.

Compartment	Scaler,	John	2	Cla	rH	• • • • • • • • • • • • • • • • • • • •	*******
Sec. 23 , T. 4 N , R.	6W	M0000000000000000000000000000000000000	(Wh	ere scal	led)	••••••	
Nó. Pieges		MISCELLANEOUS					
		MISCELLANEOUS	20.35	40.50	60.85	100.15	161.00
		RAILROAD TIES	Cords	ŧ			
		GRAND TOTALS	Total this page	Brought forward	Total since last report	Reported to Mac 1.	Total to Mac 15
		LINEAR FEET					
		No. Pieces					

PURCHASER <u>Dalkena Lumber Co.</u> TIMBER SALE <u>11-14-25</u>

SPI	CIES	20' 25'	Pole 30'	s A 35'		SPI	ECIES	20'	Poles 30'	2.35'	241	SPI	CIES	201
Log No.	Full Length	25		B. M.	Piling	Log No.	Full Length	8c25'		B. M.	Piling	Log No.	Full Length	25'
801	25	20				26	60			55		51	60	
2			30	+		27				40		52		20
3	45			40		28	*******			50		53		
4	*******			40		29				35		54	30	25
5	****				20	30					20	55	30	
6	*********				30	31					30	56		
7	35		30			32		20	*****			57		
8				60		33		20				58		
9				60		34		25				59		
10				50		35		25				60		
11	45			40		36			30			61	30	
12		20				37				35		62	20	
13		25				38			30	=====		63	60	
14			30			39				60		64		
15			30	1		40	55			50		65		
16	40		30			41				40		66	*****	
17					20	42				40		67		
18					30	43	******				30	68		
19				45		44				60		69	85	
20				60	-,0000-	45				70		70	40	
21	********			70		46				40		71	20	
22	******		30			47		20				72		
23			30	2.0		48				35		73	30	25
24				35		49	<u></u>			60	20	74		20
25	*******			35	••••	50				00		75		
	Plina				0						100			
	1				100						2			
83	35 Cover			535						670				
Sec.	20			2						9				
di di	3													
I B	S		0						9					
TOTAL BY SPECIES	30,		2/0						9					
177														
	25,	65						10						00
	20,825			- 1				1						
	77													

SEC. 36 T. 62 R. 5 DATE 2-27, 1927 SCALER John Maynor

Feet I	35' ever	Piling	SPI	201110	1	Polo			41						
Feet I			1	ECIES	225	30'	35'	Piling							
	D. IAT.		Leg No.	Full Length		Feet	в. м.		11	en	erks	OIL		_	
	60		76	30	20				P	age	,				
			77			30									
30			78				60		-		NO T	TTCE	SBY	CDEC	TRC
			79	******			70		_						
00	1/-	*****	\$0				50			Piling	5	25	S. W.	118	158
-	50		81				55	30		0					
والمتحددة	40		82				40		50	5	23	34	98	16.	83
	35		83				60		30	Sover	(*	•0	20	19	23
		20	85	60			00	-*	0	3					
		20	86	25				20	4	,	6	64	47	991	2/3
		00	87	40		30			0	30					K
	40		88			30			2	251	1	3	27	119	39
30			63		20				Ph/es	20,8 25			લ્દ	1	3/11
30			90				40			2					
	50		91				40								
	50		92				50							27	28-27
	60		93				50							1	2 - 28 - 1
	80		94										ort,	15	10
		00	95				<u>70</u> 35						rep	1	1 9
30			96 97	50			40				186	pass	last	8	u G
			98					30			is p	zor.	эсе	2	
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						0			-		1	0	1	^	-3
150						120					540	1020	1560	5810 10730	7370 15380
					10						305	290	565	3/00	3695

S		//N	TA	(Forest)				Sale	S	
J.C.	Broi	W17 (Purch	f (•••••		···· p (Nov.	(Oete	1913
Species Material	Lo	een dge - Props				7.Props	14 F	t. Hop	3 16 1	7. Props
Dec. 15, 1	3 (3)	PIECES 40	(10)	32	(17)			PIECES	(31)	. Pieces
	(4) (5)	96	(12)		09)	38 43	(23)	24	(32)	57 75
Dec 20.7.	(6)	59 ¹	(1)	34 156	(19)	62 79	(22)	18	(3!)	62 186
Dec.28'/	3 ⁽⁷⁾ (3)	143 ¹ 12 ¹	(13)	102	(17)	68	(21)	27 23	(32)	//6 63

Figures in () indicate serial nos.

•	LINIAR FELT	5488	4930	4368	2072	9632
Page 20	No. Pieces	99	493	364	148	602

Compartment Scaler,	G. 1	3. F	lar	dir	8	·····at,
Sec. 18 T. 2N., R, 11E.,	Mil	7/ C	ere scal	(a)7	di	ngs
18 Ft. Apps Ry. Ties Ry. Ties Posts No Piccis Firsts Second's Number (50) (62) (70) 21	Posts Miscellaneous	231	416	249	1527	2174
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	2nd class Ties Miscellaneous	195	264	459	1824	2283
(40) 36 (54) 602 (62) 45 (70) 27 (41) 17 (50) 212 (63) 20 (71) 10	RAILROAD TIES	2097	3147	5244	25230	30474
of piles.	GRAND TOTALS	Total this page	Brought forward	Total since last report	Reported to Dec. 1, 13	Total to JAM. 1 14
2772	LINEAR FEET	29262 Total	21244	50506	10554 162218	15031 212724
154 195 195 195	No. Pieces	2447	2020	4467	10564	15031

Purchaser	Standard Timber Co.	٠.
Timber Sale	7/1-19 Wyoming N.F.	15.11

												•	
Species		Lodg	7ep	ole-	En	gle	mani	Spr	-Lix	nh	er	PI	ne.
Material		Tie									CUI		
DATE SCALED		No. PIECES		No. P	ECES	No.	PIECES		IECES	No. PIECES		;	
9/3-24	X	887		903		919		935					-
1/0-27		88	_/3	<i>H</i>	20	20	23	6	3/				
			32		16		17	7	17			21	
		89	20	5	17	1	12	1	20	2		2	
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		2		8		4		40					
		3	29	9	23	5-	8	1	26				
			/3		22		38		24			1	1:
		44		10		6		2	.0				
		5	14	11	14	7	23	3	19				
			11		10		50		48				
		6	13	12	24	. 8	32	4	30		1		
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			16		33		31		25				_:
		8	17	14	20	30	13	6	26				
		9		15		1	70	7					
		900	25	16	16	3	17	8	20		2		
		700	28	16	14	25	15	B	10				
		1		17		3		9					
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Location Woods Sec. 29&30 Twp. 33N R.1/4 W

Scaler E.V. Cockins

						11 1		1		1	
	1	1	1			MISCELLANEOUS					
			-		,,	ANE					
Ties		-		u	1/5	111					
No. PIECES	0/4	983	_	_		180					
38	967		6	2		2					
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3	9	28 5	8			SOU	7	3	vo	2160	2242
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5	1	7	<u> </u>	-		MIS					
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7	3	9				RAILROAD TIES					
34	4	16 4	0/	-		DAD					
8	, 7	14 90	4		1	ILRO					
9	5	/				RA A					
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1 9	7	26 3								74	74
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		0,					7	0	14,834	9	54
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						S O N				10	2
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LOG-SCALING AND GRADING RULES OF THE PUGET SOUND LOG SCALING AND GRADING BUREAU

DOUGLAS FIR LOGS

No. 1 Logs.

No. 1 logs shall be logs which, in the judgment of the scaler shall be 16 feet in length and up, suitable for the manufacture of lumber in the grade of No. 2 clear, or better, to an amount of less than 50 per cent of the scaled contents.

No. 2 Logs.

No. 2 logs shall be not less than 12 feet long and having defects which prevent their grading No. 1, but which, in the judgment of the scaler, will be suitable for the manufacture of lumber, principally in the grades of merchantable and better.

No. 3 Logs.

No. 3 logs shall be not less than 12 feet long and having defects which prevent their grading No. 2, but which, in the judgment of the scaler, will be suitable for the manufacture of common lumber.

GRAY FIR

The rules covering the grades of gray fir are the same as No. 2 and No. 3 Douglas fir.

CULL LOGS

Cull or wood logs.—This bureau to recognize a grading to be known as wood logs. Said logs to be scaled for their full contents, including bark.

LOG-SCALING AND GRADING RULES OF THE COLUMBIA RIVER LOG SCALING AND GRADING BUREAU

DOUGLAS FIR LOGS

No. 1 Logs.

No. 1 logs shall be logs which, in the judgment of the scaler, will be suitable for the manufacturer of lumber in the grades of No. 2 clear or better to an amount of not less than 50 per cent of the scaled contents.

No. 1 logs shall contain not less than six annual rings to the inch in the outer portion of the log equal to one-half of the log content, and No. 1 logs shall be straight grained to the extent of a variation of not more than 2 inches to the lineal foot for a space of 6 lineal feet equidistant from each end of the log.

Rings, rot, or any defect that may be eliminated in the scale re permitted in a No. 1 log, providing their size and location lo not prevent the log producing the required amount of No. 2

lear or better lumber.

A No. 1 log may contain a few small knots or well-scattered itch pockets as permitted in grades of No. 2 clear or better umber; or may contain a very few grade defects so located that hey do not prevent the production of the required amount of lear lumber.

Vo. 2 Logs.

No 2 logs shall be not less than 12 feet in length, having defects thich prevent their grading No. 1, but which, in the judgment of he scaler, will be suitable for the manufacture of lumber princially in the grades of No. 1 common or better.

lo. 3 Logs.

No. 3 logs shall be not less than 12 feet in length, having defects thich prevent their grading No. 2, but which, in the judgment of he scaler, will be suitable for the manufacture of inferior grades f lumber.

CULL LOGS

Cull logs shall be any logs which do not contain 33½ per cent f sound lumber.

FIGURE 7 SERVICE FOR USE IN EASTERN OREGON AND WASHINGTON

Clear logs shall be 22 inches or over in diameter inside the bark t the small end and not less than 10 feet long. They shall be easonably straight-grained, practically surface clear, and of a haracter which in the judgment of the scaler are capable of utting not less than 25 per cent of their scaled contents into umber of the grades of C select and better.

Shop logs shall be 18 inches or over in diameter inside the bark t the small end, not less than 8 feet long, and which in the judgent of the scaler are capable of cutting not less than 30 per cent f their scaled contents into lumber of the grades of No. 2 shop

nd better.

Rough logs shall be 6 inches or over in diameter inside the bark t the small end and not less than 8 feet long, having defects hich in the judgment of the scaler prevent their classification ito either of the two above grades.

